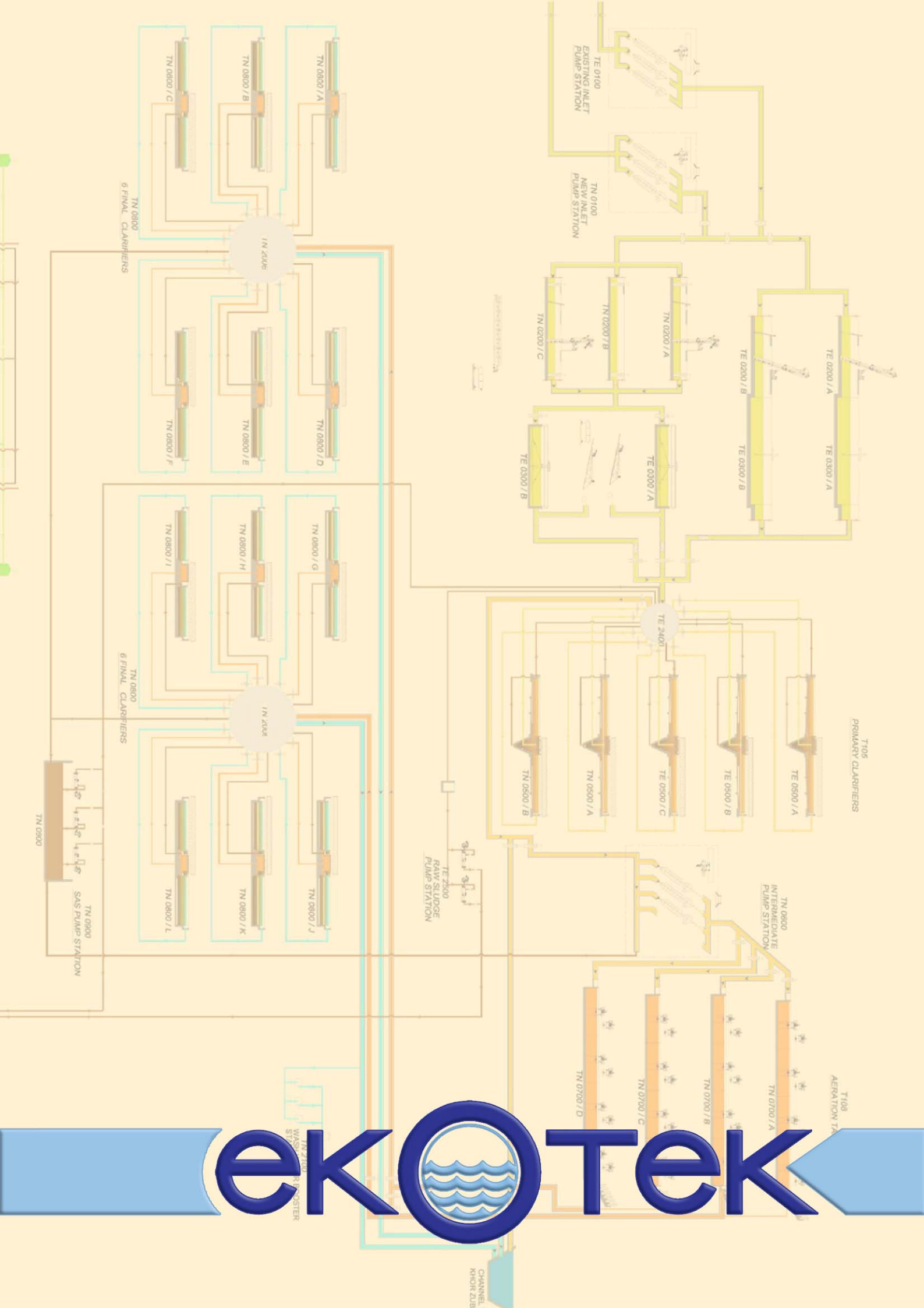
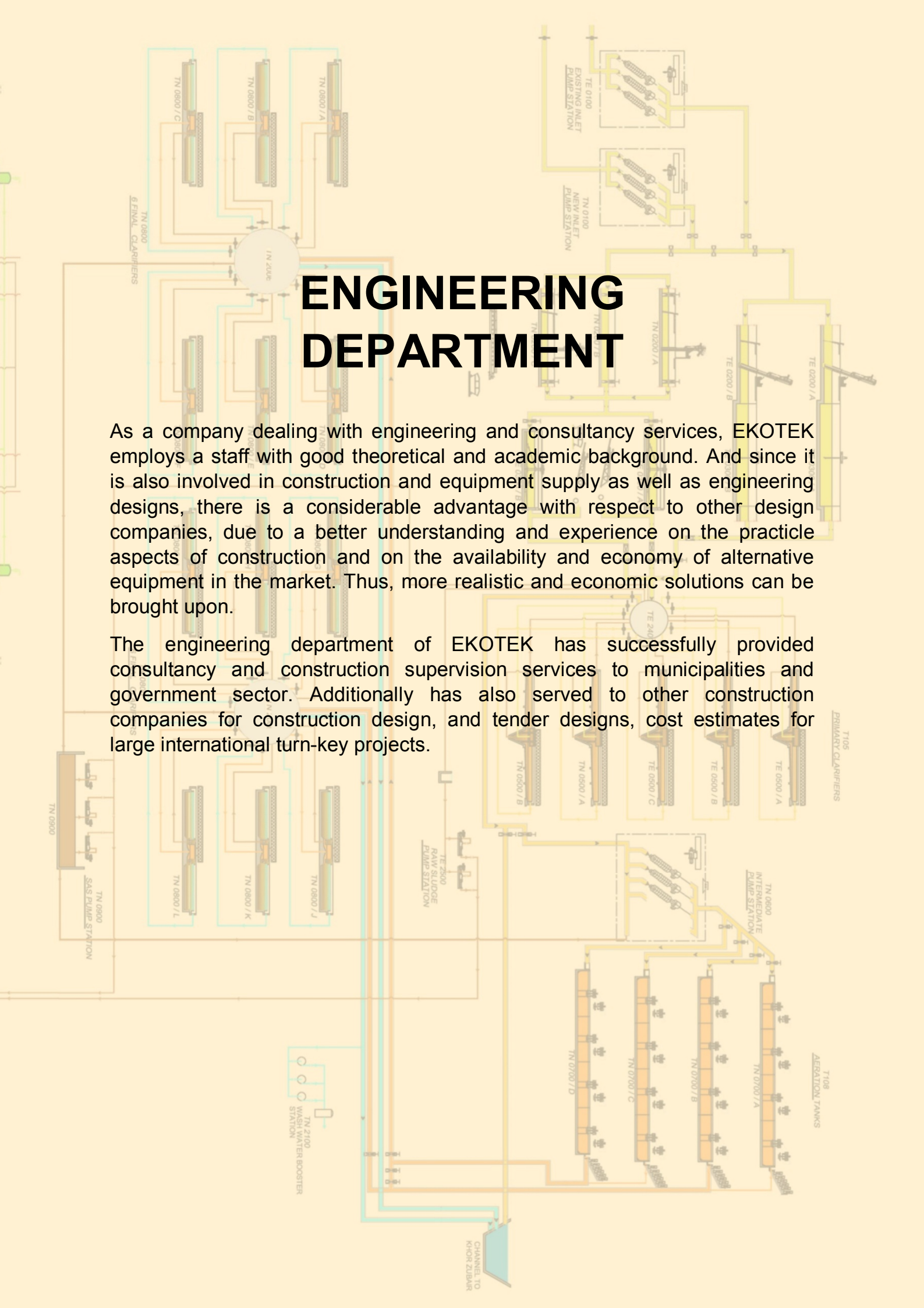




EKO TEK



ENGINEERING DEPARTMENT

As a company dealing with engineering and consultancy services, EKOTEK employs a staff with good theoretical and academic background. And since it is also involved in construction and equipment supply as well as engineering designs, there is a considerable advantage with respect to other design companies, due to a better understanding and experience on the practical aspects of construction and on the availability and economy of alternative equipment in the market. Thus, more realistic and economic solutions can be brought upon.

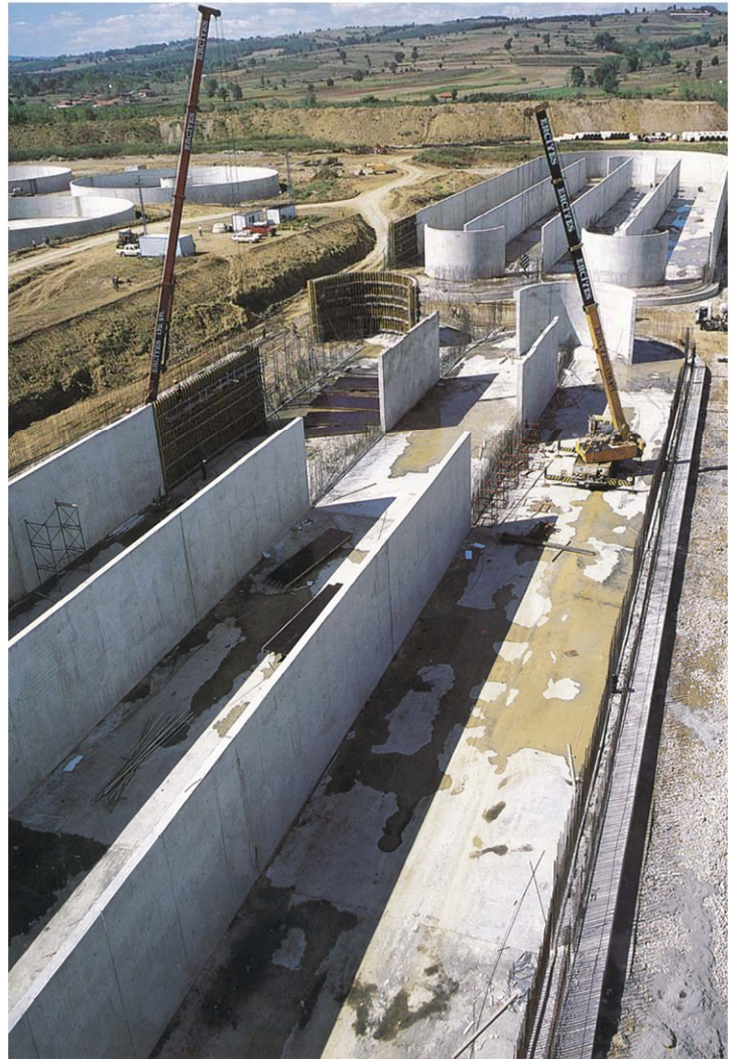
The engineering department of EKOTEK has successfully provided consultancy and construction supervision services to municipalities and government sector. Additionally has also served to other construction companies for construction design, and tender designs, cost estimates for large international turn-key projects.

ADAPAZARI WWTP and ÇARK CREEK REHABILITATION PROJECT

In the “Adapazari WWTP, Çark Creek Rehabilitation and main interceptor construction” project which was tendered by the municipality to an international consortium, **EKOTEK** gave consultancy and construction supervision services to the municipality. In this project FIDIC specifications were used and the finance was provided by the contractor.

Details of the project are as follows:

1. **EMPLOYER** : Municipality of Adapazari
2. **CONTRACTOR** : (Balfour Beatty / BRITAIN –
Metiş/TURKEY–Preussag Wassertechnik/GERMANY)
Consortium
3. **CONTRACT DATE** : 16/05/1996
4. **END OF CONSTRUCTION** : 08/02/2000
5. **CONTRACT PRICE** : 223,807,009.- DM
6. **SCOPE OF WORK:**
 - 6.1. **WWTP:**
Equivalent Population : 745,500
Design Flow : 271,730 m³/day
Average Organic Loading : 44,730 kg/day
 - 6.2. **ÇARK CREEK REHABILITATION:**
Scope : Converting the channel bottom to a concrete channel and forming rip-raps on the slopes
Total Length : 7400 mt
 - 6.3. **MAIN INTERCEPTORS:**
Diameter and Length : 2400 mm and 4111 mt
Pipe Type : Steam cured concrete pipe
 - 6.4. **SECONDARY INTERCEPTORS:**
Diameter and Length : 1200 mm-6186 mt;
1400 mm-1771 mt; 1600 mm-755;
300 mm-1236 mt; 400 mm-3803 mt;
500 mm-2225 mt
Pipe Type : Steam cured concrete pipe





Dev. Projeye Uluslararası Konsorsiyum
223.800.000.- DM
45.000.000.000.- TL

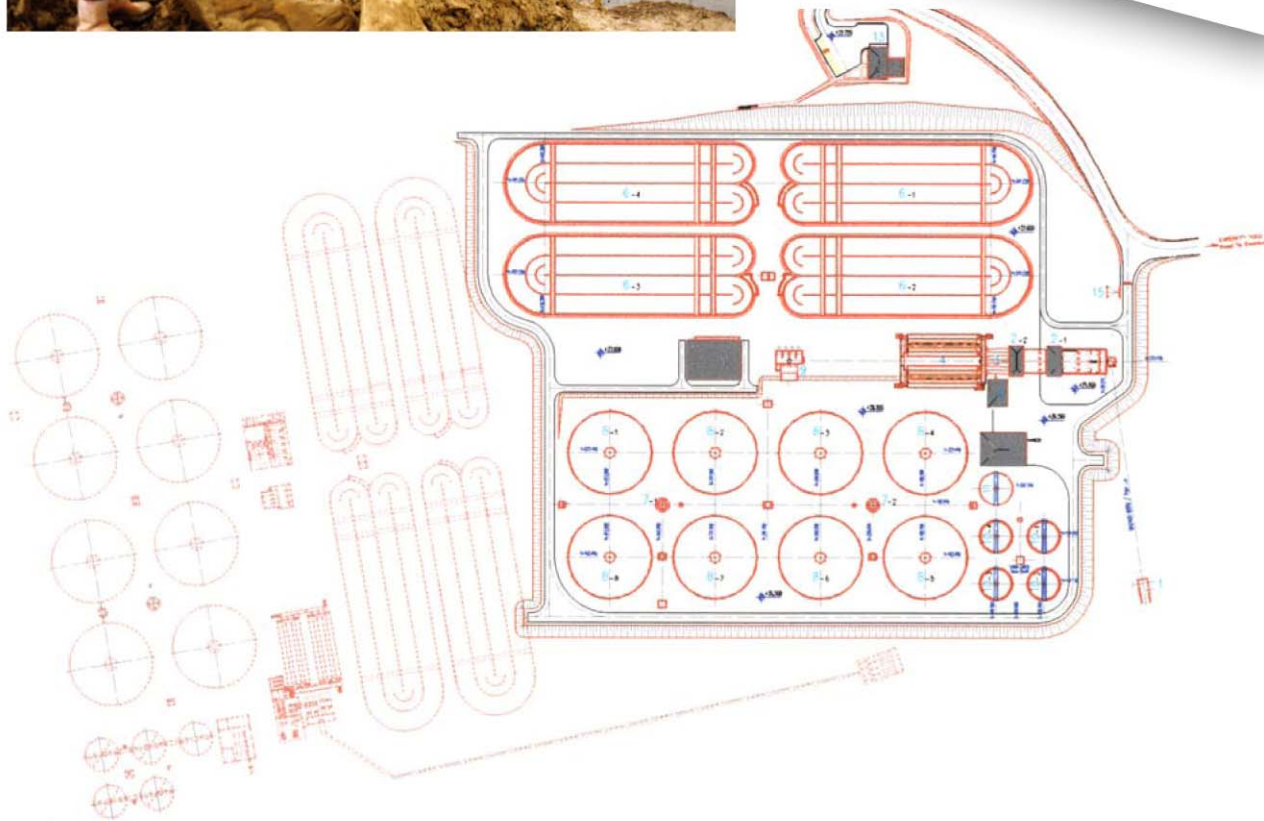
Başkanımız Aziz Duran'ın gayretleriyle proje gerçekleşiyor...

Başkanımız Aziz Duran'ın organizasyonu ile yapılan bu dev uluslararası projeye hayata geçirilmek üzere önce devlet planlarına ilişkin (DPT) ve yüksek planlara kararların verilmesiyle da hazırlanmış kararların uygulanmasıyla ilgili olarak ETTİ ve diğer kuruluşların bir araya gelmesiyle bir konsorsiyum kurulmuştur. Bu konsorsiyumun 1995 yılında kurulmuş ve Türkiye'de en büyük inşaat firması olan İnşaatçı ve İnşaatçıların birliği olarak faaliyet göstermektedir. Bu konsorsiyumun başkanı Aziz Duran'dır. Bu konsorsiyumun diğer üyeleri ise İngiltere, Almanya ve Türk İnşaatçı Birliği (İTİB) ve diğer kuruluşlardır.

ATIKSU ARITMA TESİSİ ÇALIŞMALARI

İhale sonucunda İngiltere, Almanya ve Türk İnşaatçı Birliği (İTİB) konsorsiyumunun en uygun teklifi vererek projeyi üstlenmiştir.

30
 Hürriyet Yolu Sayı 10 (100-1000)



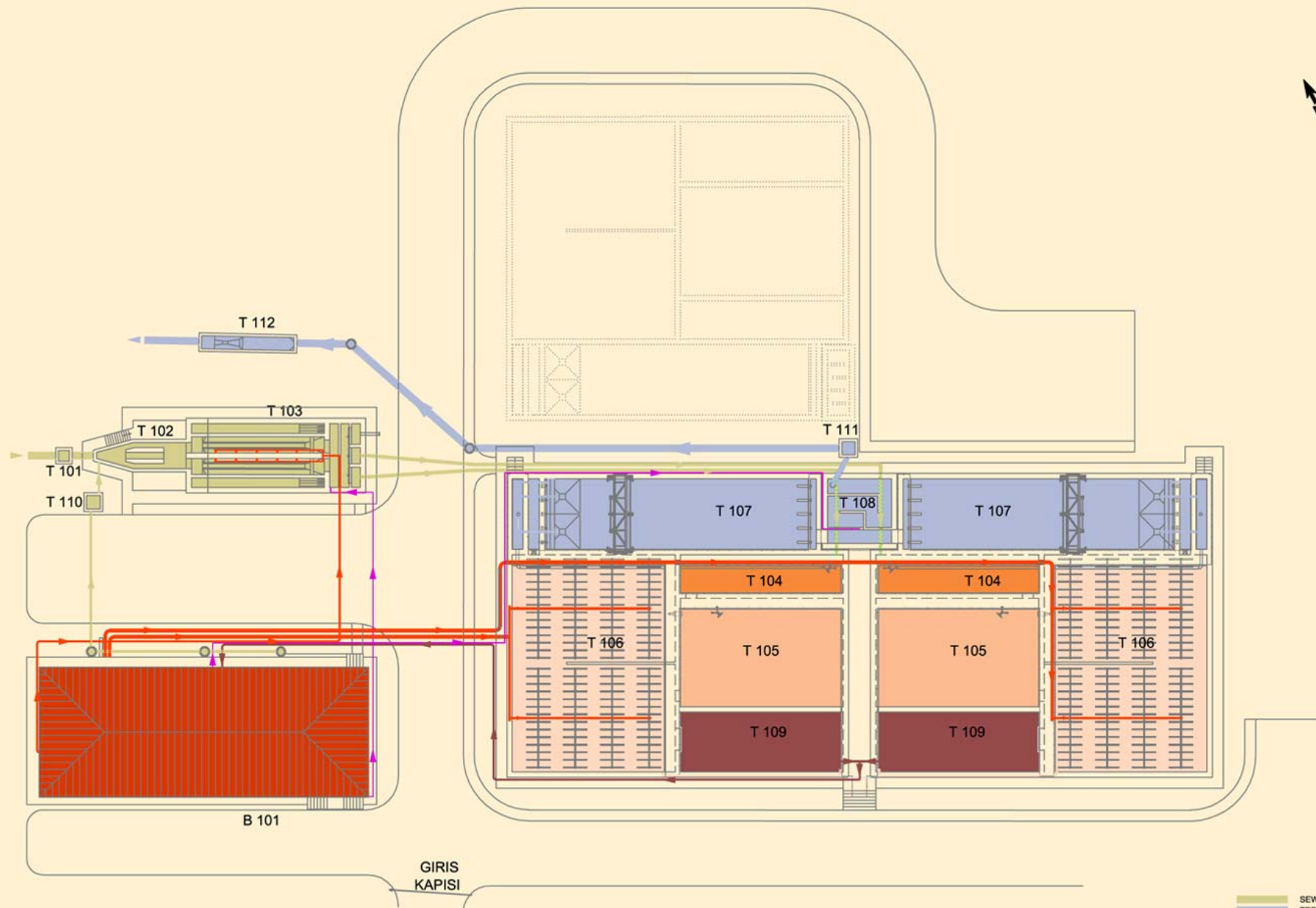
ILICA (ANTALYA) WATER and SEWERAGE PROJECT

This project financed by the World Bank with the guarantee of Turkish Treasury and Bank of Provinces (İller Bankası) consist of:

- 12.112m HDPE water pipes,
- 18.269m HDPE sanitary sewerage pipes,
- 7.236m concrete storm water pipes,
- 5.000m³ water reservoir,
- 1 no sewerage pumps station,
- 277m forced main.

Preparation of tender documents & construction supervision services is given by **EKOTEK** in join vanture with TUMAS and SETAN companies.



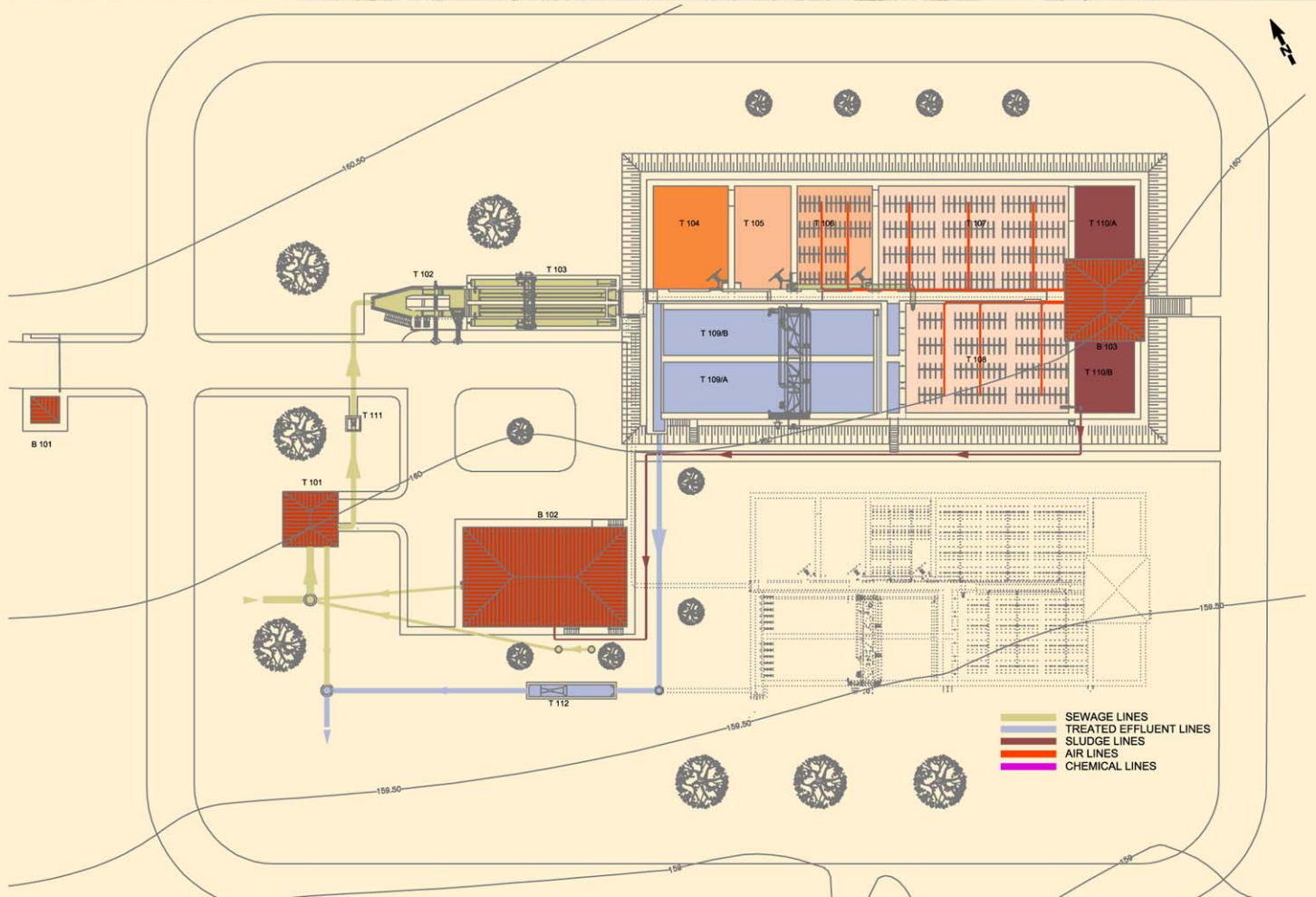


- SEWAGE LINES
- TREATED EFFLUENT LINES
- SLUDGE LINES
- AIR LINES
- CHEMICAL LINES

NOTATION			
T-101 FLOW MEASUREMENT	T-104 ANAEROBIC PHOSPHORUS REMOVAL	T-107 SETTLING TANK	T-110 DRAINAGE PUMP STN.
T-102 SCREEN CHANNEL	T-105 DENITRIFICATION TANK	T-108 CHLORINE CONTACT TANK	T-111 TREATED EFFLUENT CHAMBER
T-103 AERATED GRID CHAMBER	T-106 NITRIFICATION TANK	T-109 SLUDGE THICKENER	T-112 PARSHALL FLUME

AKYAKA WASTEWATER TREATMENT PLANT

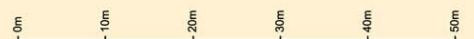


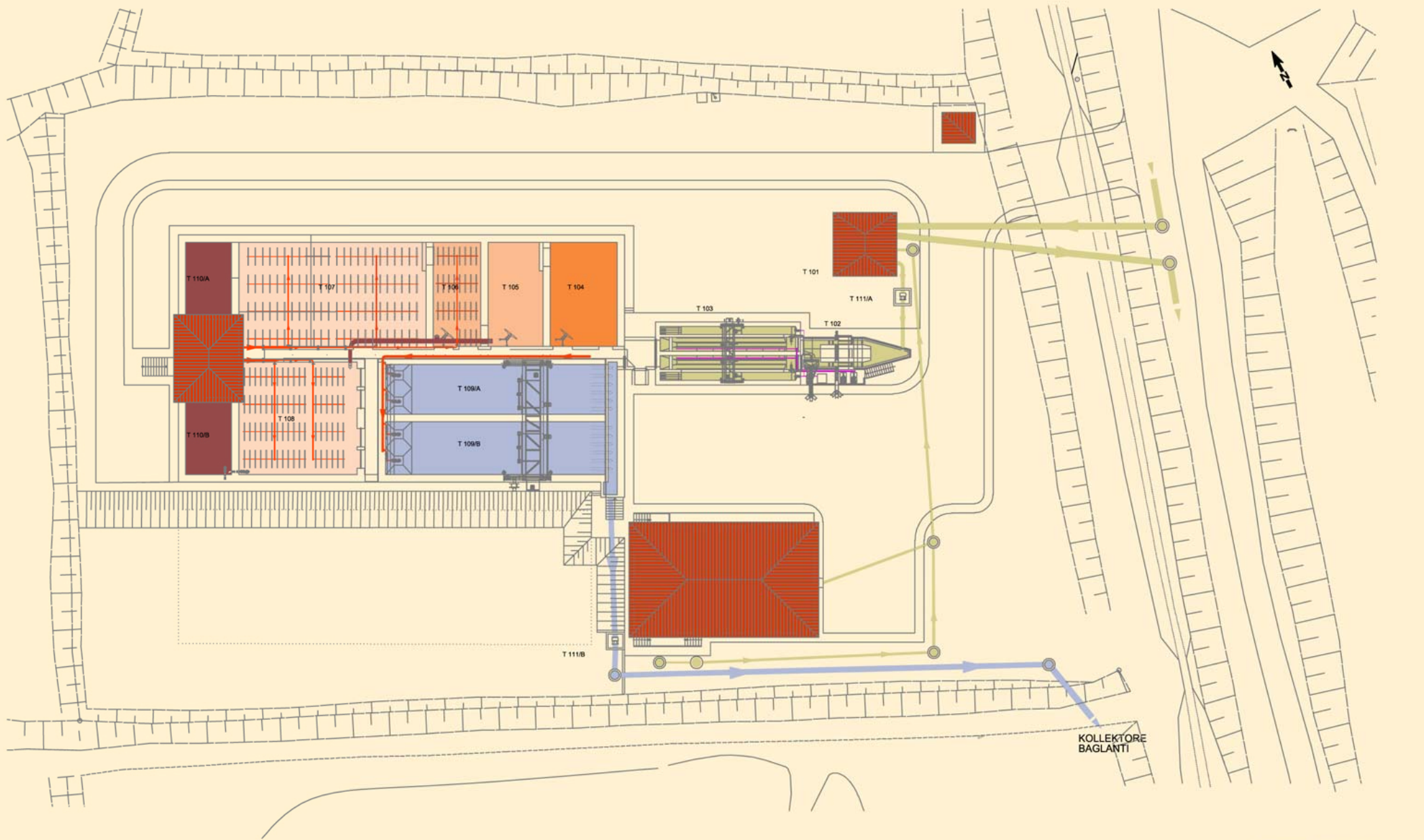


NOTATION

T-101	LIFT STATION	T-109/A-B	CLARIFIERS
T-102	SCREEN CHANNEL	T-110/A-B	SLUDGE STABILIZATION / THICKENING
T-103	GRIT CHAMBER	T-112	FLOW MEASUREMENT AND SAMPLING
T-104	SELECTOR / BIOPHOSPHORUS TANK	T-111	PARSHALL FLUME
T-105	DENITRIFICATION TANK	B-101	GUARD HOUSE
T-106	NITRIFICATION / DENITRIFICATION TANK	B-102	OPERATIONS BUILDING
T-107	NITRIFICATION TANK	B-103	BLOWER HOUSE
T-108	NITRIFICATION TANK		

AKKÖY WASTEWATER TREATMENT PLANT





SEWAGE LINES
 TREATED EFFLUENT LINES
 SLUDGE LINES
 AIR LINES
 CHEMICAL LINES

PAMUKKALE WASTEWATER TREATMENT PLANT

NOTATION

T-101 LIFT STATION
 T-102 SCREEN CHANNEL
 T-103 GRIT CHAMBER

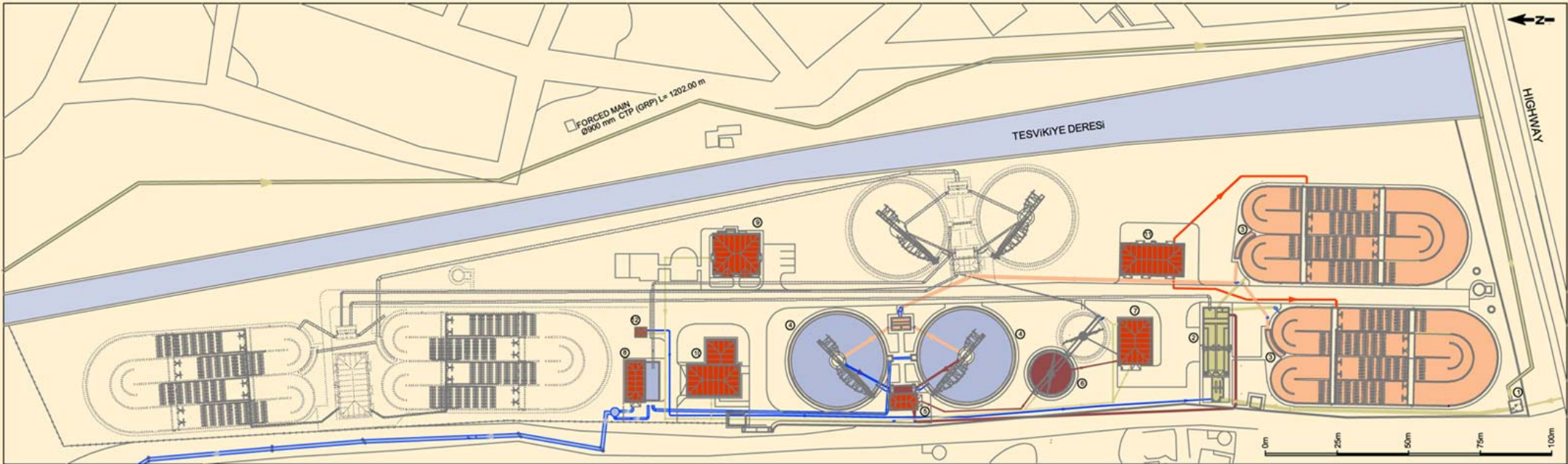
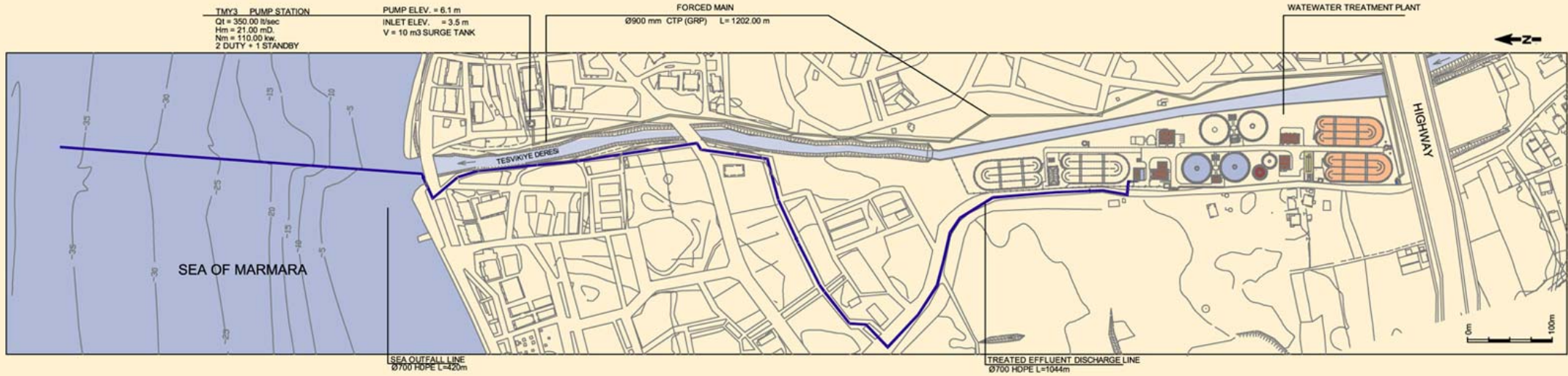
T-104 SELECTOR / BIOPHOSPHORUS TANK
 T-105 DENITRIFICATION TANK
 T-106 NITRIFICATION / DENITRIFICATION TANK

T-107 NITRIFICATION TANK
 T-108 NITRIFICATION TANK
 T-109/A-B CLARIFIERS

T-110/A-B SLUDGE STABILIZATION / THICKENING
 T-111 FLOW MEASUREMENT AND SAMPLING

B-101 GUARD HOUSE
 B-102 OPERATIONS BUILDING
 B-103 BLOWER HOUSE

0m 5m 10m 20m 30m



SEWAGE LINES
TREATED EFFLUENT LINES
SLUDGE LINES
AIR LINES
CHEMICAL LINES

NOTATION

- | | | | |
|------------------------|---------------------|-------------------------------------|-----------------------------------|
| 1. INLET CHAMBER | 4. SEDIMENTATION | 7. SLUDGE DEWATERING | 10. ADMIN BUILD |
| 2. GRIT GREASE REMOVAL | 5. RAS PUMPS | 8. TREATED EFFLUENT DISCHARGE PUMPS | 11. BLOWER BUILD |
| 3. AERATİZM | 6. SLUDGE THICKENER | 9. OPERATORS RESIDENCE | 12. PUMP STATION FOR PLANT SEWAGE |

ÇINARCIK (YALOVA) WASTEWATER TREATMENT PLANT AND SEA OUTFALL PROJECT

TMD PUMP STATION
 Q₁ = 75.00 l/sec.
 H_m = 33.00 mt.
 N_m = 55.00 kw
 3 DUTY + 1 STANDBY PUMPS

PUMP ELEVATION = - 4.75 mt.
 INLET PIPE ELEV. = - 2.15 mt.
 V = 20 m³ 3 SURGE TANK

FORCED MAIN
 Ø500mm CTP (GRP)
 L=732.00m ND 10

SEA OF MARMARA

ARITMA TESİSİ İLETİM HATTI DESARJ HATTI

OUTFALL LINE = LINE IN SEA
 HDPE Ø 355 L=777.00m + HDPE Ø 355 L=231.00m

0m 100m

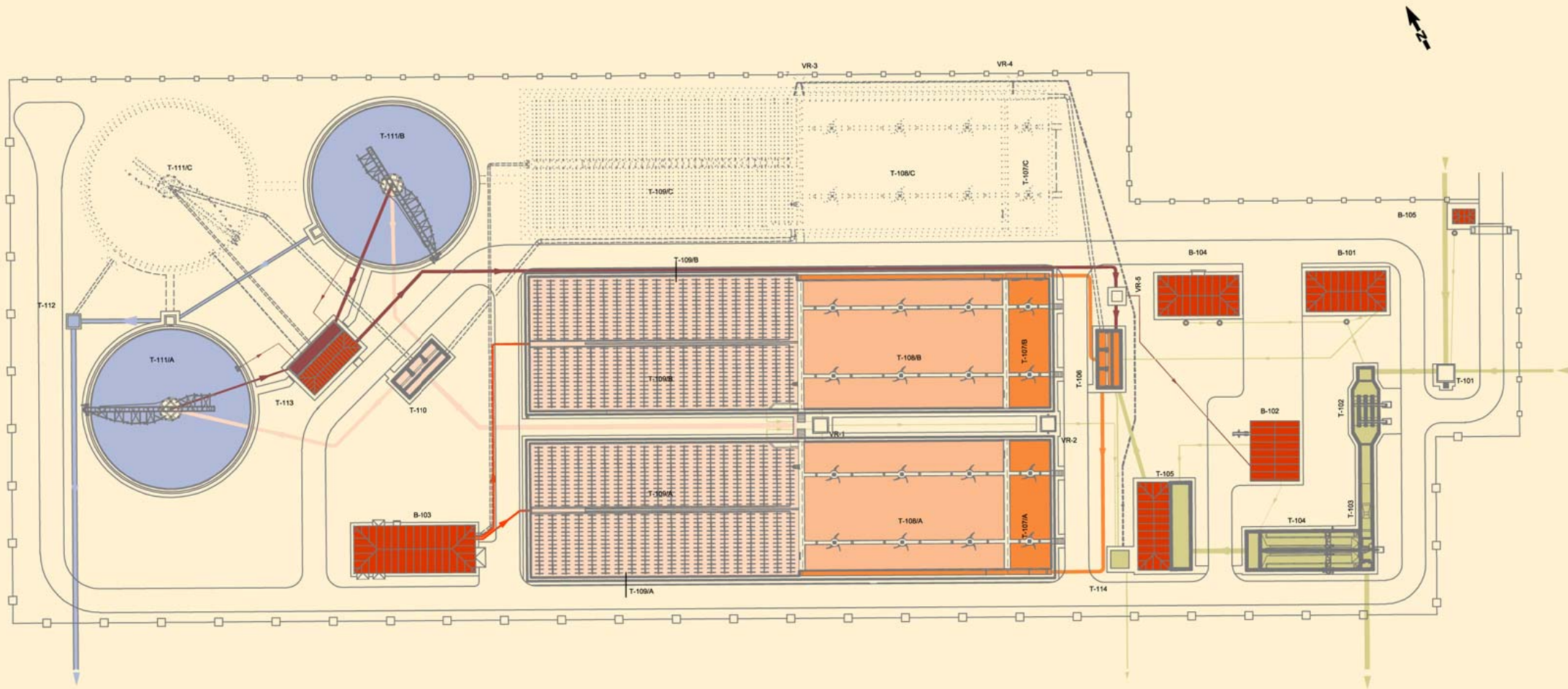
NOTATION

T-101 FINE SCREEN CHANNEL	T-106 FINAL CLARIFIER TANKS DISTRIBUTION STRUCTURE	T-111 DRAINAGE PUMPING STATION
T-102 FLOW MEASUREMENT-PARSHALL PLUME	T-107/A,B,C FINAL CLARIFIER	B-101 ADMINISTRATION BUILDING
T-103 AERATED GRIT CHAMBER	T-108 RETURN SLUDGE PUMPING STATION	B-102 RESIDENCE BUILDING
T-104 AERATION TANKS DISTRIBUTION STRUCTURE	T-109 TREATED WATER COLLECTION PIT	B-103 OPERATION BUILDING
T-105/A,B,C AERATION TANK	T-110 SLUDGE THICKENER	B-104 GUARD BUILDING

SEWAGE LINES
 TREATED EFFLUENT LINES
 SLUDGE LINES
 AIR LINES
 CHEMICAL LINES

ESENKÖY (YALOVA) WASTEWATER TREATMENT PLANT AND SEA OUTFALL PROJECT

0m 25m 50m



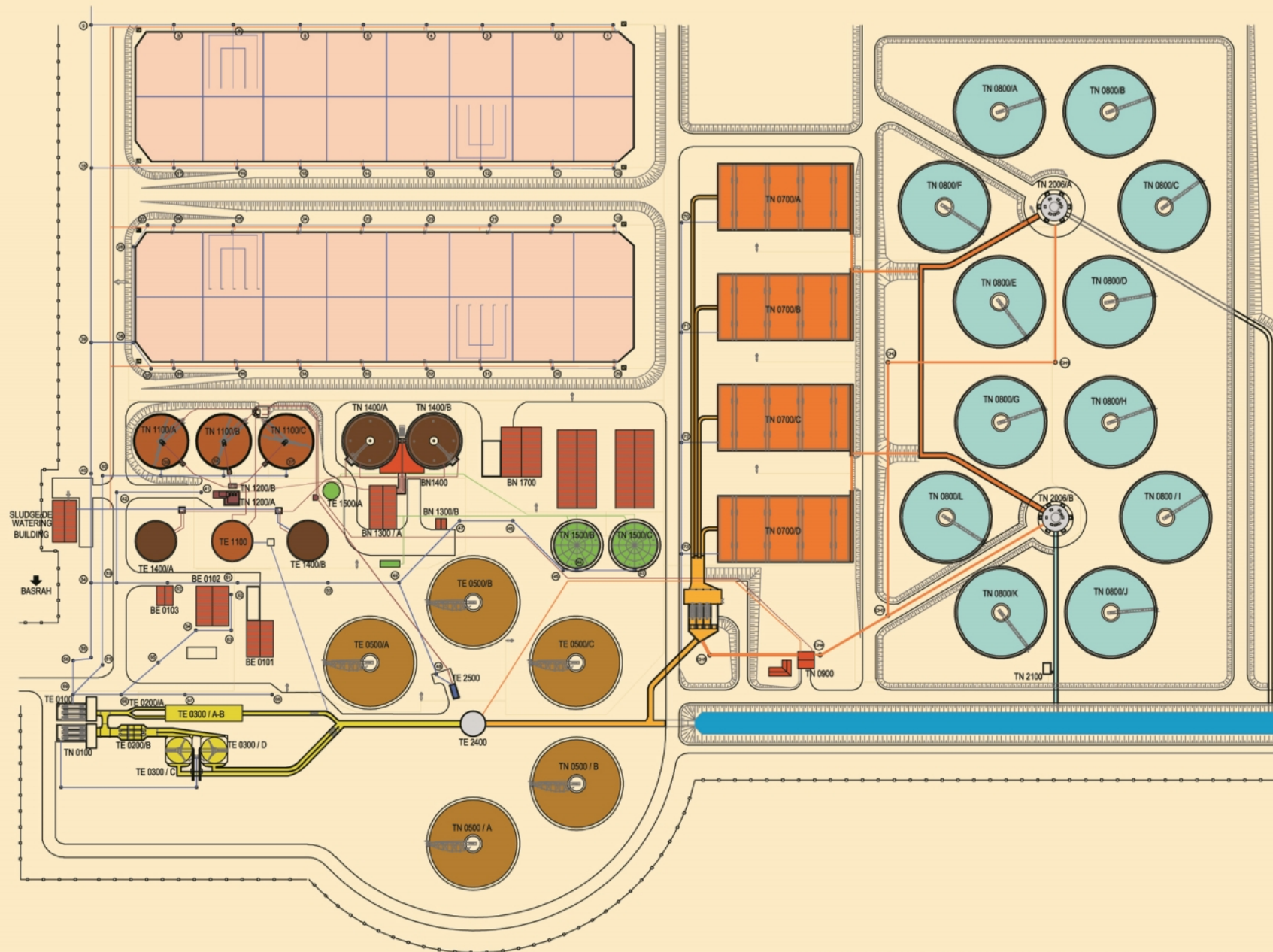
NOTATION

T-101 INLET STRUCTURE	T-105 PUMPING STATION	T-109/A-B-C NITRIFICATION TANKS	T-113 RAS PUMPING STATION	B-103 BLOWER AND GENERATOR BUILDING
T-102 SCREEN CHANNEL	T-106 DISTRIBUTION CHAMBER - 1	T-110 DISTRIBUTION CHAMBER - 2	T-114 DRAINAGE PUMPING STATION	B-104 ADMINISTRATION BUILDING
T-103 PARSHALL FLUME	T-107/A-B-C BIOPHOSPHORUS TANKS	T-111/A-B-C SEDIMENTATION TANKS	B-101 WORKSHOP AND CHEMICAL BUILDING	B-105 GUARD HOUSE
T-104 AERATED GRIT AND GREASE CHAMBER	T-108/A-B-C DENITRIFICATION TANKS	T-112 TREATED WATER COLLECTION CHAMBER	B-102 SLUDGE DAWATERING BUILDING	VR-1,2,3,4,5 VALVE CHAMBERS

—	SEWAGE LINES
—	TREATED EFFLUENT LINES
—	SLUDGE LINES
—	AIR LINES
—	CHEMICAL LINES

AKSARAY WASTEWATER TREATMENT PLANT





Basra is the second largest city of Iraq with an approximate population of 1.5 million. However this phase of the treatment plant is designed for a population of 700,000 because not all parts of the city is connected to sewerage.

The tender for electrical and mechanical equipment supply was made within the scope of "FOOD FOR PETROL" Project and the job was awarded to YEDAS Company.

EKOTEK performed the following service to main contractor YEDAS.

1. Preparing the as built drawings of the first phase (existing) and second phase units.
2. Modifications and revisions required for the compatibility with the equipment ordered.
3. Mechanical design and installation drawings.
4. Manufacture and supply of the following mechanical equipment.

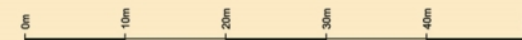
- Scrapers for primary sed. tanks. (Ø40m) 2 no.s.
- Scrapers for secondary sed. tanks. (Ø40m) 12 no.s.
- Scrapers for sludge thickeners. (Ø19m) 3 no.s.
- Surface aerators (37 kW) 32 no.s.
- Motor actuated level control weirs. 32 no.s.

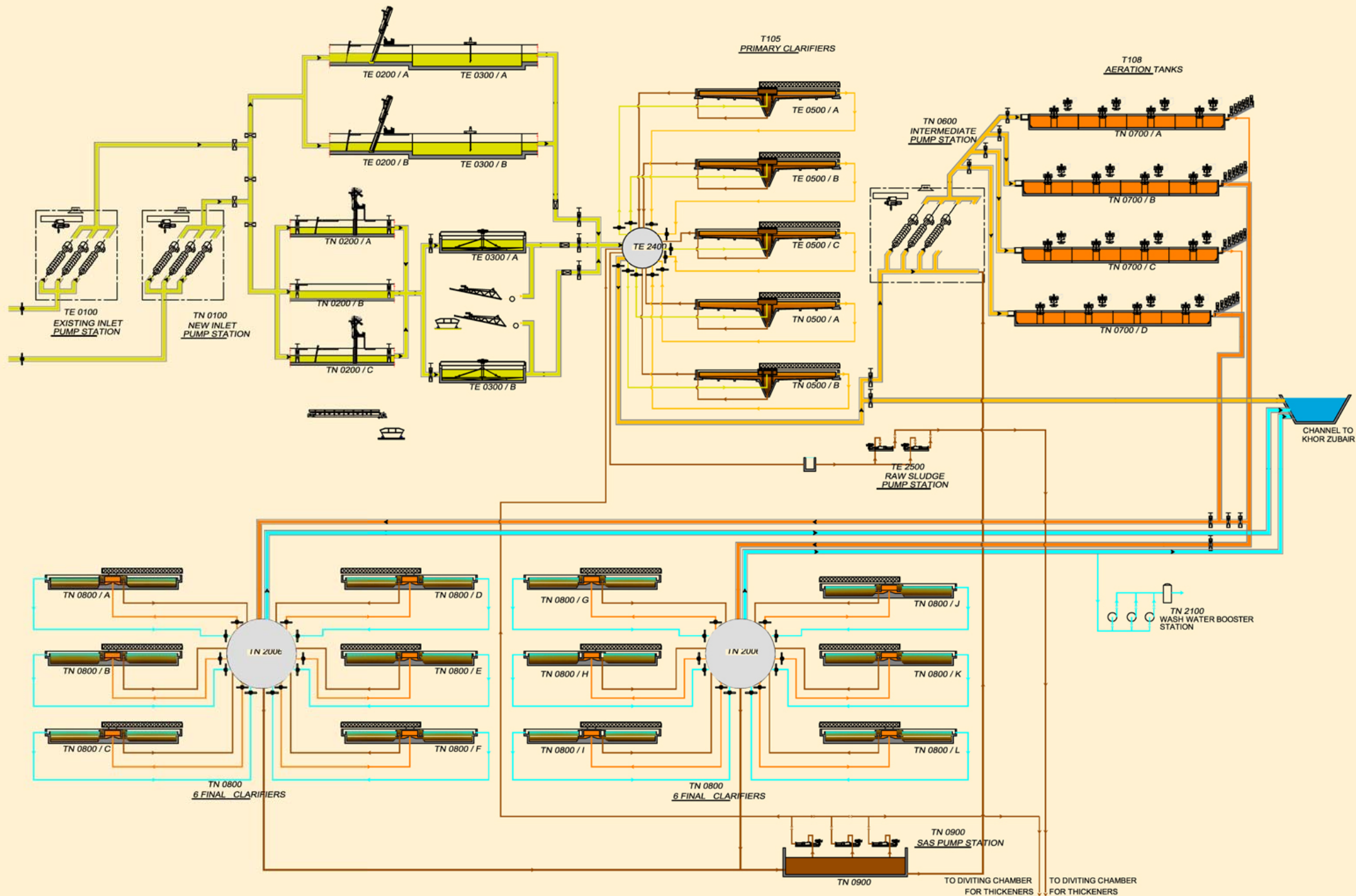
SEWAGE LINES
TREATED EFFLUENT LINES
SLUDGE LINES
AIR LINES
CHEMICAL LINES

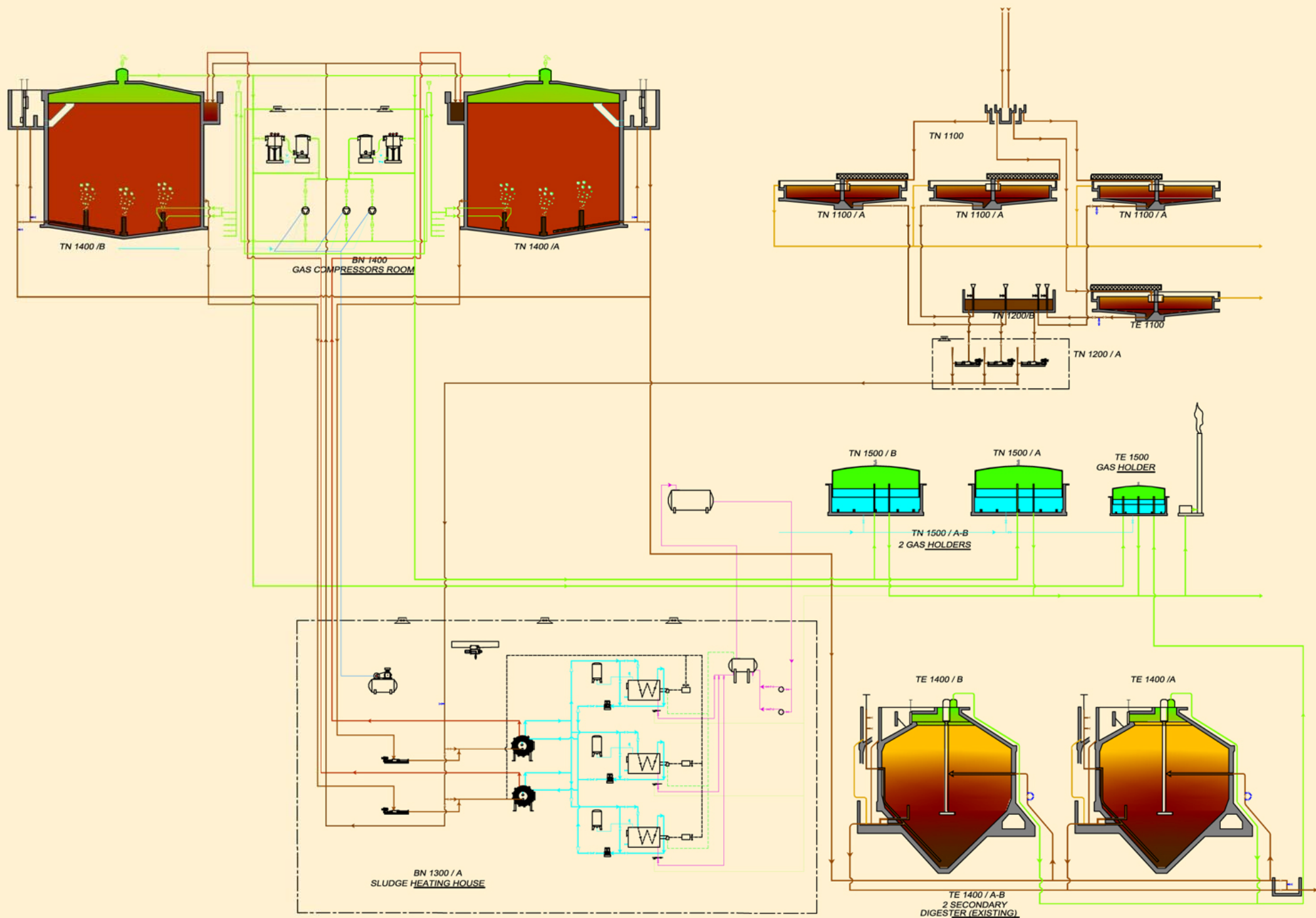
BASRAH (IRAQ) SEWAGE TREATMENT PROJECT (2004)

NOTATION

BN 1300 / A	SLUDGE HEATING PLANT	BN 1800 / A-B-C	TRANSFORMER BUILDING	TE 2400	PRIMARY SED. TANKS DIST /	TN 0700 / A-B-C-D	AERATION TANKS	TN 1200 / B	TELESCOPIC VALVES CHAMBER
BN 1300 / B	OIL STORAGE ROOM	TE 0100	INLET PUMP STATION (EXISTING)	TE 0400	VENTURI FLUME (EXISTING)	TN 2006	FINAL CLAR. DIST / COLL. CHAMBER	TN 1200 / A	DIGESTER FEED PUMP STATION
BN 1400	GAS COMPRESSORS ROOM	TN 0100	INLET PUMP STATION (NEW)	TN 0400 / A-B	VENTURI FLUME (NEW)	TN 0800 / A...L	FINAL CLARIFIERS	TN 1400 / A-B	PRIMARY DIGESTERS
BN 1700	POWER BUILDING	TE 0200 / A-B	SCREENS CHAMBER (EXISTING)	TE 0500 / A-B-C	PRIMARY SED. TANKS (EXISTING)	TN 0900	SAS RETURN PUMP STATION	TE 1400 / A-B	SECONDARY DIGESTERS (EXISTING)
BE 0101	ADMINISTRATION BUILDING	TN 0200 / A-B-C	SCREENS CHAMBER (NEW)	TN 0500 / A-B	PRIMARY SED. TANKS (NEW)	TN 2100	WASHWATER BOOSTER STATION	TE 1500	GAS HOLDER TANK (EXISTING)
BE 0102	MAINTENANCE BUILDING	TE 0300 / A-B	SANDTRAP (EXISTING)	TE 2500	PRIM. SLUDGE PUMP STATION (EX.)	TN 1100 / A-B-C	SLUDGE THICKENERS (NEW)	TN 1500 / A-B	GAS HOLDER TANK (NEW)
BE 0103	GENERATOR BUILDING	TN 0300 / A-B	SANDTRAP (DETRITOR) (NEW)	TN 0600	INTERMEDIATE PUMP STATION	TE 1100	SLUDGE THICKENERS (EXISTING)	TN 1600	GAS FLARE







BASRAH SEWAGE TREATMENT PLANTS FLOW CHART

BURSA WASTEWATER TREATMENT PLANTS

The construction is done by the Joint venture of SistemYapı(Turkish)-EMIT(Italian)-OTV(French) and YUKSEL PROJE INTERNATIONAL (Turkish) gave consultancy and construction supervision services to BUSKI (Bursa water & sewerage authority).

EKOTEK gave approximately 40 man-months of experts service to the consultant for:

- Study and approval of process design
- Study and approval of mechanical designs.
- Witnessing the factory tests of some mechanical equipment.



BURSA EAST WASTEWATER TREATMENT PLANT

Advanced biological treatment (nitrogen and phosphorus removal)

Capacity : 1.550.000 Equivalent population
: 240.000 m3/day (first phase - 2017)
: 320.000 m3/day (second phase - 2030)

BURSA WEST WASTEWATER TREATMENT PLANT

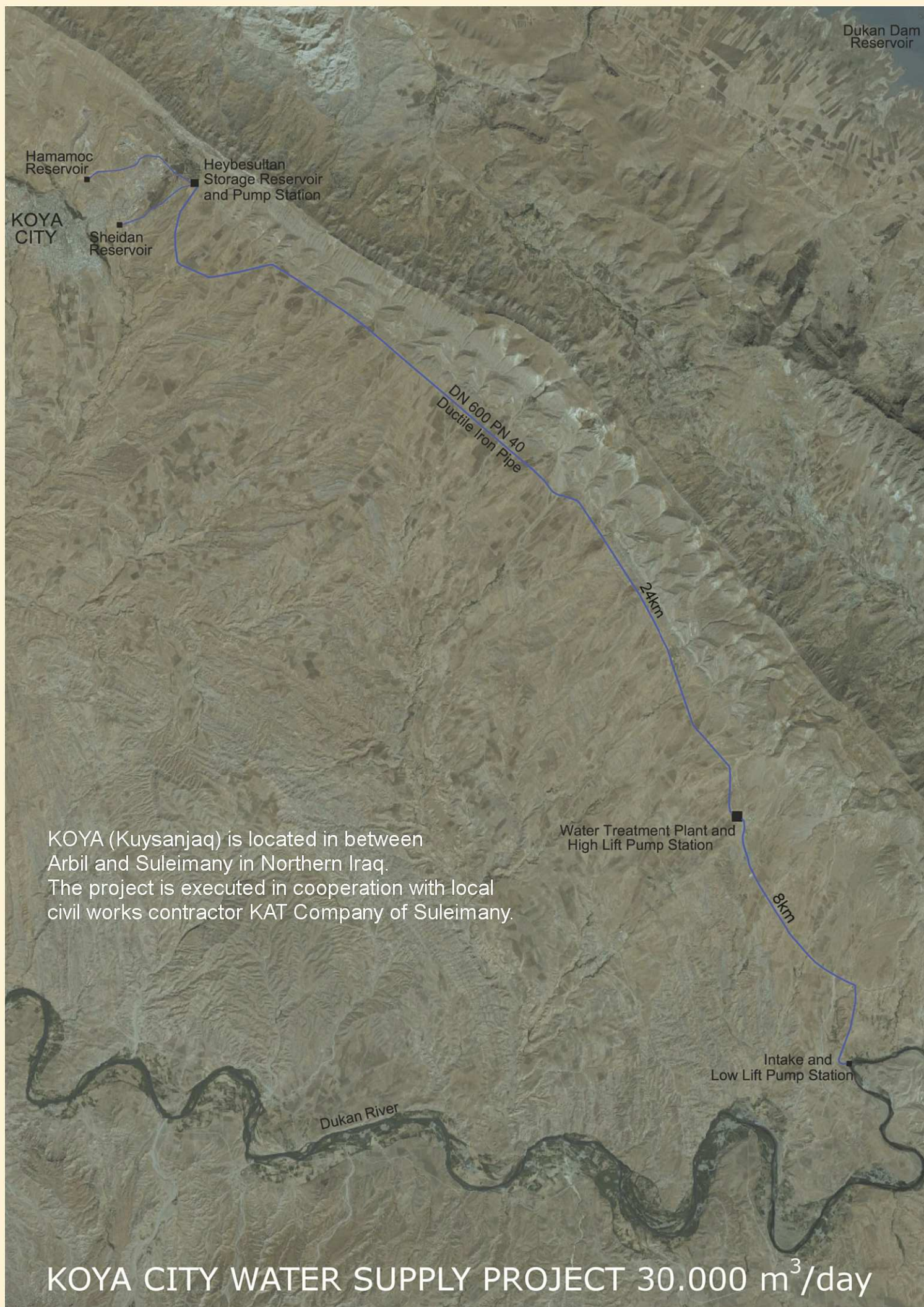
Advanced biological treatment (nitrogen and phosphorus removal)

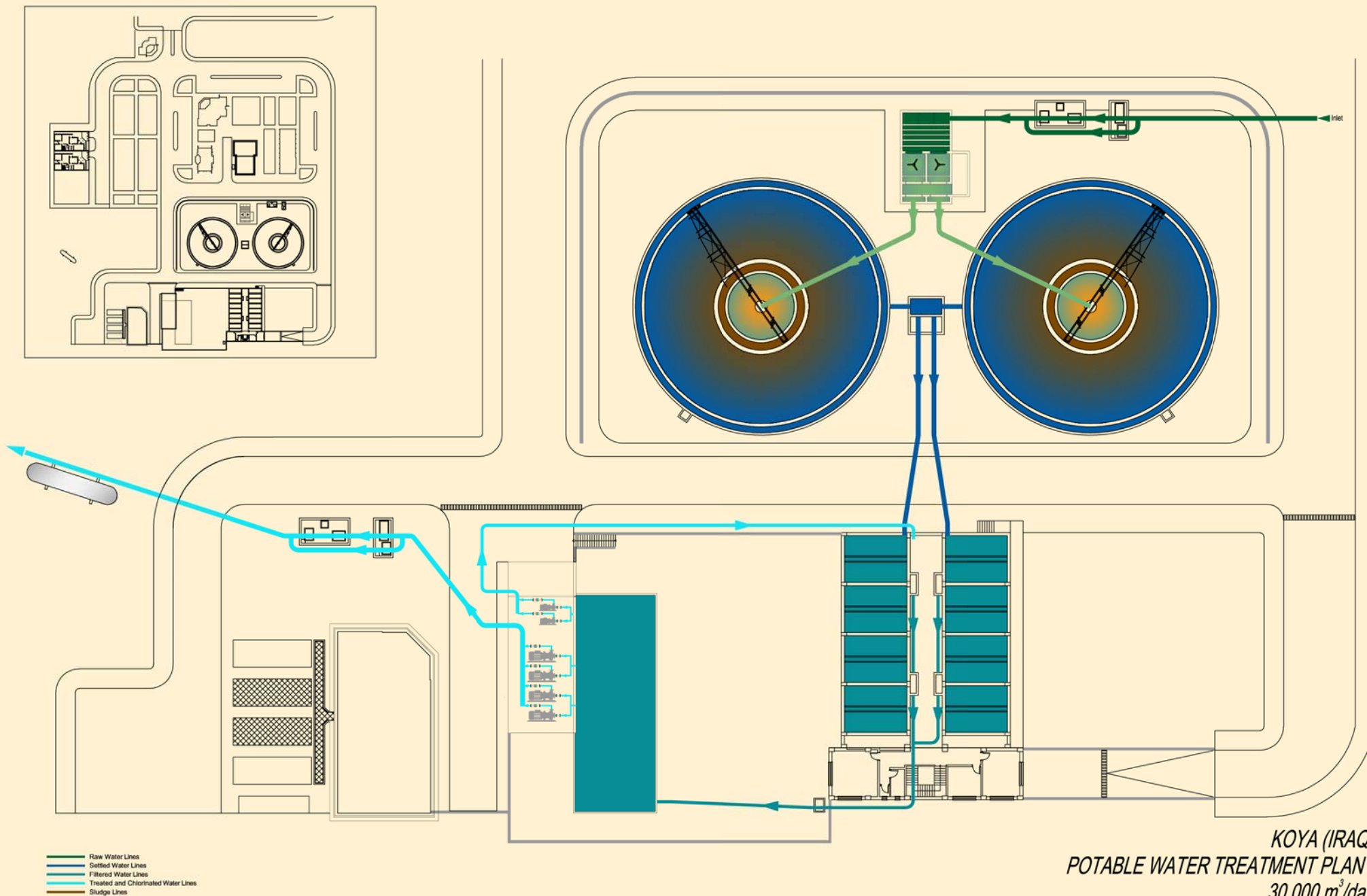
Capacity : 650.000 Equivalent population
: 87.500 m3/day (first phase - 2017)
: 175.000 m3/day (second phase - 2030)



HAMITLER LEACHATE TREATMENT PLANT

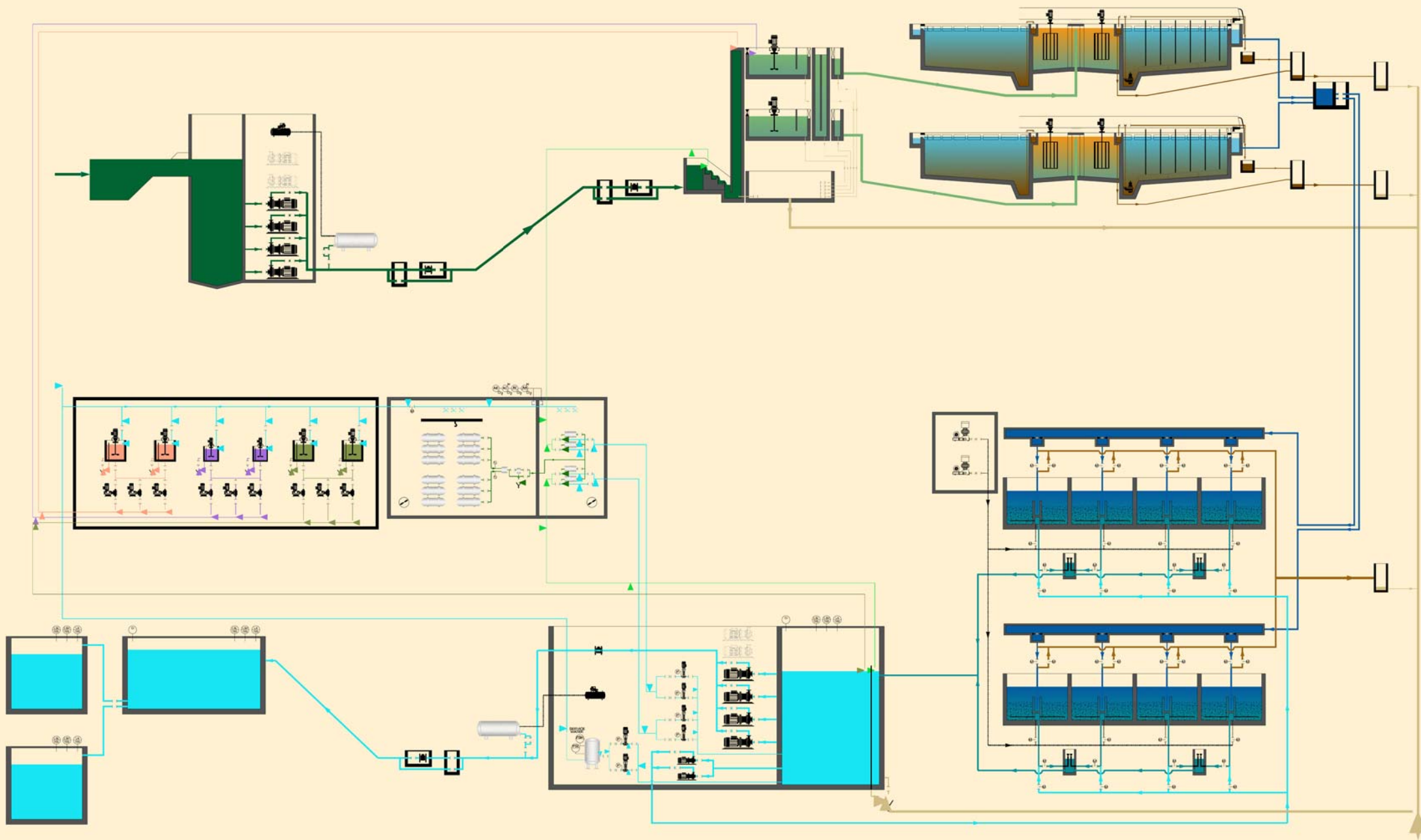
Treats the leachate with a very high concentration of pollution resulting from the solid waste land fill area. The total capacity of the landfill is 25 million tons. The treated effluent is conveyed to East WWTP for further treatment.





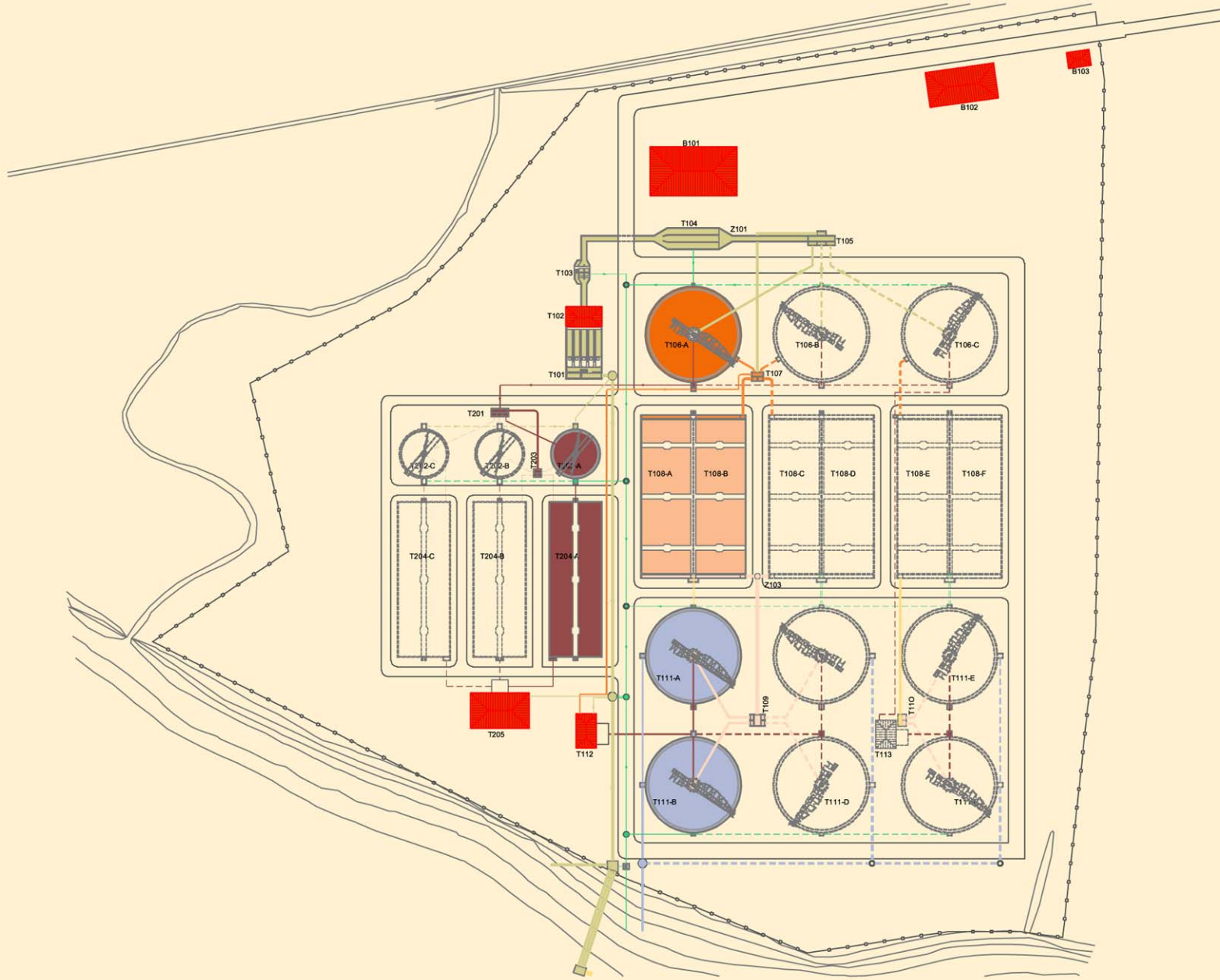
KOYA (IRAQ)
POTABLE WATER TREATMENT PLANT
30.000 m³/day
LAYOUT





- Raw Water Lines
- Settled Water Lines
- Filtered Water Lines
- Treated and Chlorinated Water Lines
- Sludge Lines
- Drainage Lines
- Pressured Air Lines
- Alum Solution Lines
- Chlorine Lines

KOYA (IRAQ)
 POTABLE WATER TREATMENT PLANT
 30.000 m³/day

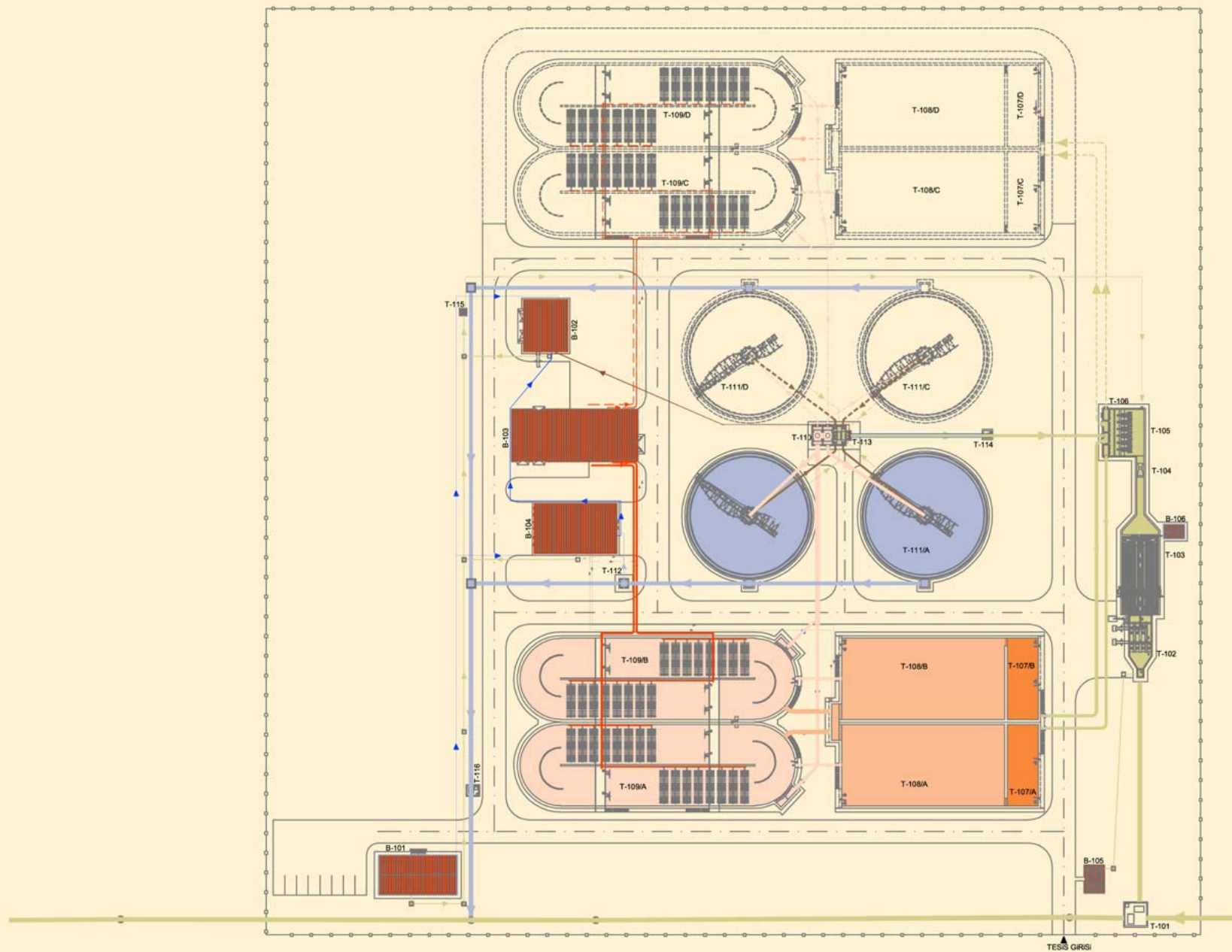


NOTATION

T101 KABA IZGARA	T105 PARSHALL SAVACI	T109 HAVALANDIRMA HAVUZLARI	T113 GERİ DEVİR TERFİ MERKEZİ - 1	T117 DAĞITIM YAPISI - 6	B103 BEKÇİ KULÜBESİ	Z103 TOPLAMA- DAĞITMA RÖGARİ
T102 ANA TERFİ MERKEZİ	T106 DAĞITIM YAPISI - 1	T110 DAĞITIM YAPISI - 3	T114 GERİ DEVİR TERFİ MERKEZİ - 2	T118 ÇAMUR AYRIŞTIRICILAR	B104 BELT FİLTRE BİNASI	Z104 TAHLİYE RÖGARİ
T103 İNCE IZGARA	T107 ÇÖKELTME HAVUZU	T111 DAĞITIM YAPISI - 4	T115 DAĞITIM YAPISI - 5	B101 ÇÖKELTME BİNASI	Z101 GİRİŞ YAPISI - 1	
T104 KUM TUTUCU	T108 DAĞITIM YAPISI - 2	T112 SON ÇÖKELTME HAVUZLARI	T116 YOĞUNLAŞTIRMA HAVUZLARI	B102 İDARE BİNASI	Z102 GİRİŞ YAPISI - 2	

ÇERKEZKÖY WASTEWATER TREATMENT PLANT





NOTATION

T-101 INLET STRUCTURE
T-102 SCREENS CHANNEL
T-103 AERATED GRIT AND GREASE CHAMBER
T-104 PARSHALL FLUME
T-105 PUMP STATION

T-106 DISTRIBUTION STRUCTURE - 1
T-107/A-B-C-D BIOPHOSPHORUS TANKS
T-108/A-B-C-D DENITRIFICATION TANKS
T-109/A-B-C-D NITRIFICATION TANKS
T-110 DISTRIBUTION STRUCTURE - 2

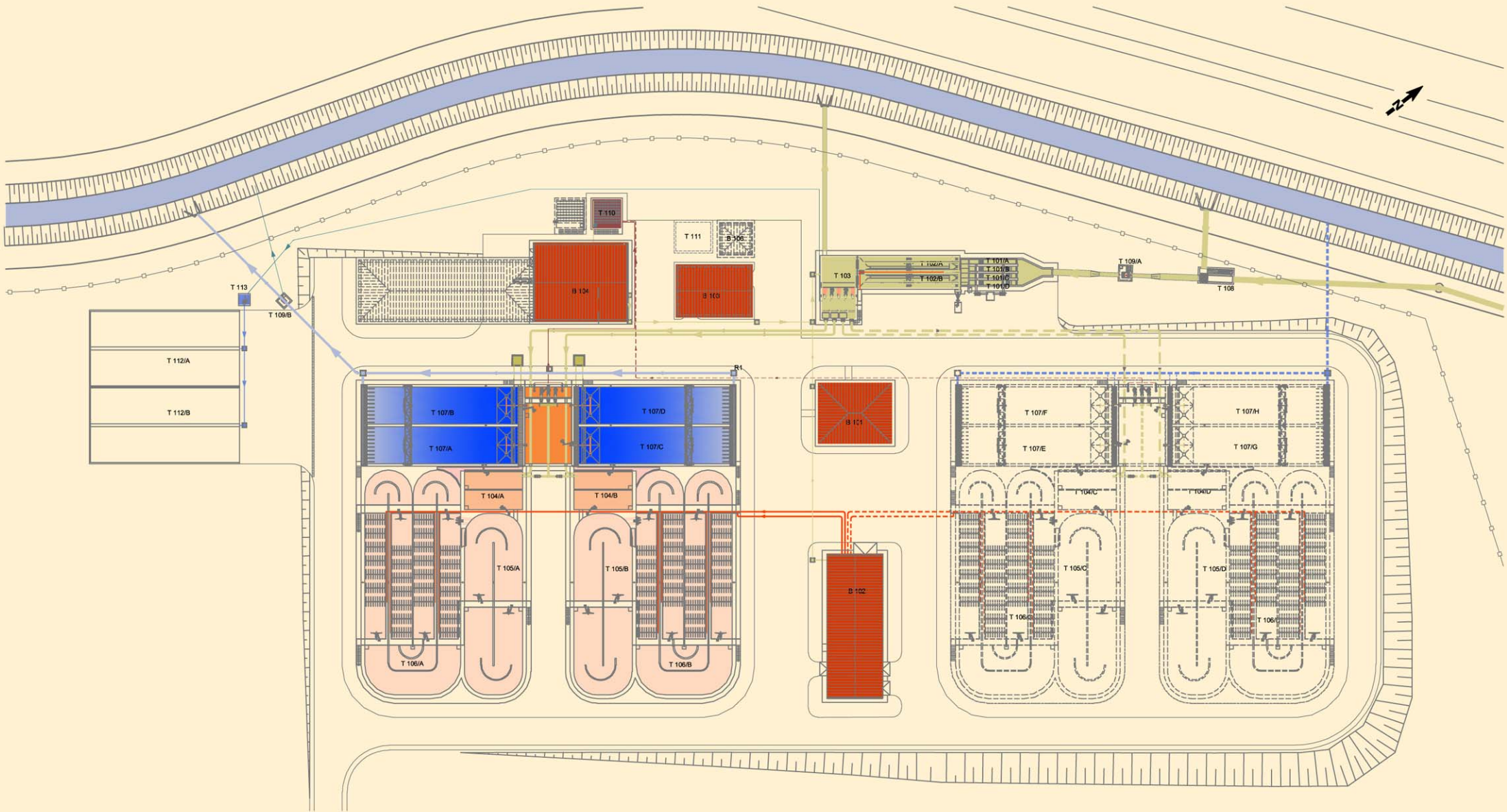
T-111/A-B-C-D SETTLING TANKS
T-112 TREATED WATER COLLECTION
T-113 RAS PUMP STATION
T-114 FLOWMETER
T-115 DRAINAGE PUMP STATION

B-101 ADMINISTRATION BUILDING
B-102 SLUDGE DEWATERING BUILDING
B-103 BLOWER AND TRANSFORMER/GENERATOR BUILDING
B-104 WORK SHOP AND CHEMICALS BUILDING

B-105 GUARD HOUSE
B-106 GRIT CHAMBER BLOWERS BUILDING

ELBIŒTAN (K.MARAS) WASTEWATER TREATMENT PLANT



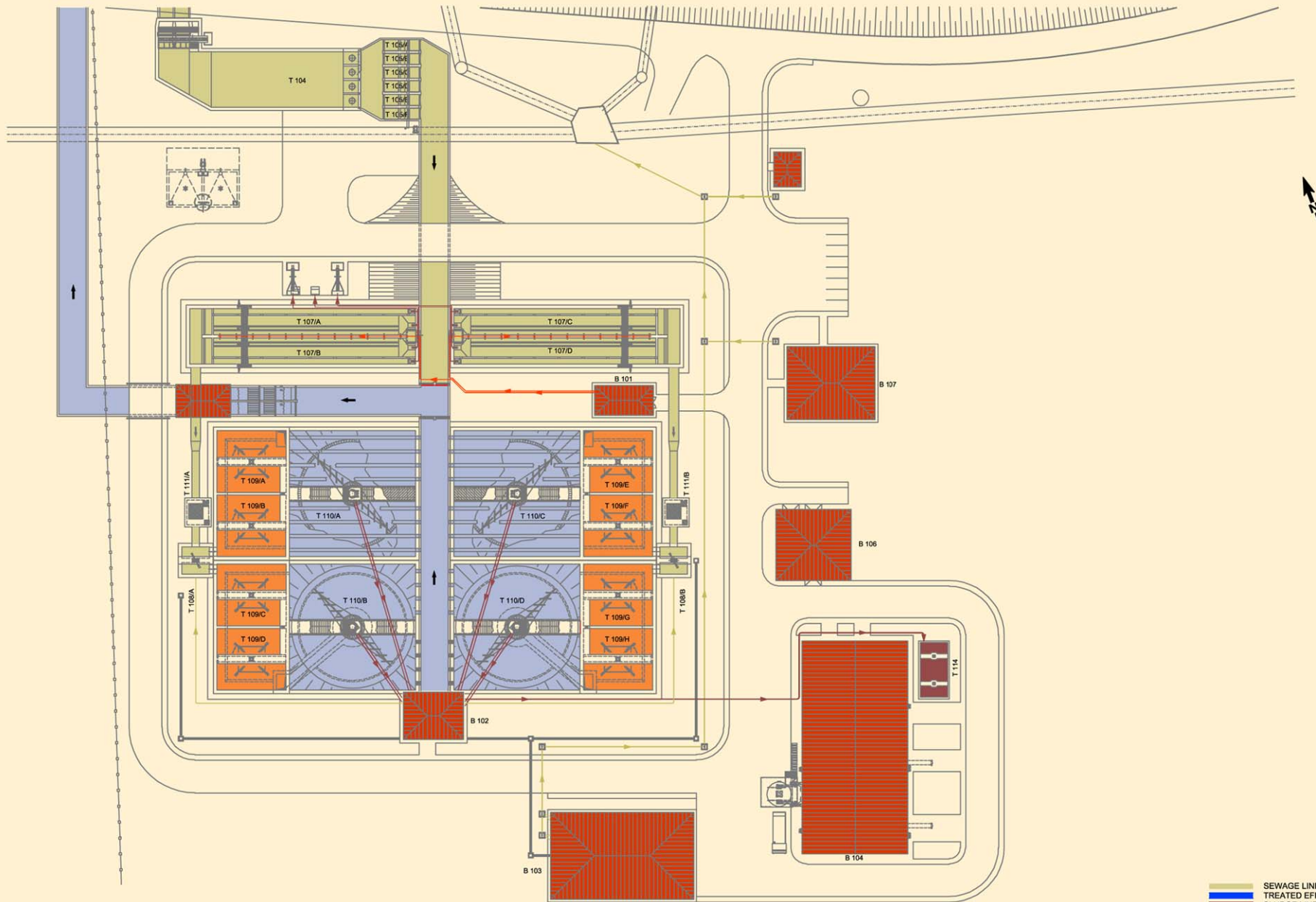


NOTATION

T 101/A-B-C	SCREEN CHANNEL	T 107/A-B-C-D-E-F-G-H	SETTLING TANKS	B 101	ADMINISTRARION BUILDING
T 102/A-B	AERATED GRIT & GREASE REMOVAL	T 108	BY-PASS STRUCTURE	B 102	BLOWERS BUILDING
T 103	LIFT STATION AND FLOW SPLITTING	T 109/A-B	FLOWMETER	B 103	WORKSHOP & CHEMICAL BUILDING
T 104/A-B-C-D	BIOPHOSPHORAL TANKS	T 110	SLUDGE TANK	B 104	SLUDGE DEWATERING & DRYING
T 105/A-B-C-D	DENITRIFICATION TANKS	T 111	TREATED WATER TANK	B 106	SERVICE WATER FILTRATION & DISINFECTION
T 106/A-B-C-D	NITRIFICATION TANKS	T 112/A-B	DEWATERED & DRIED SLUDGE STORAGE		
		T 113	DRAINAGE PUMP STATION		

HASANOGLAN WASTEWATER TREATMENT PLANT





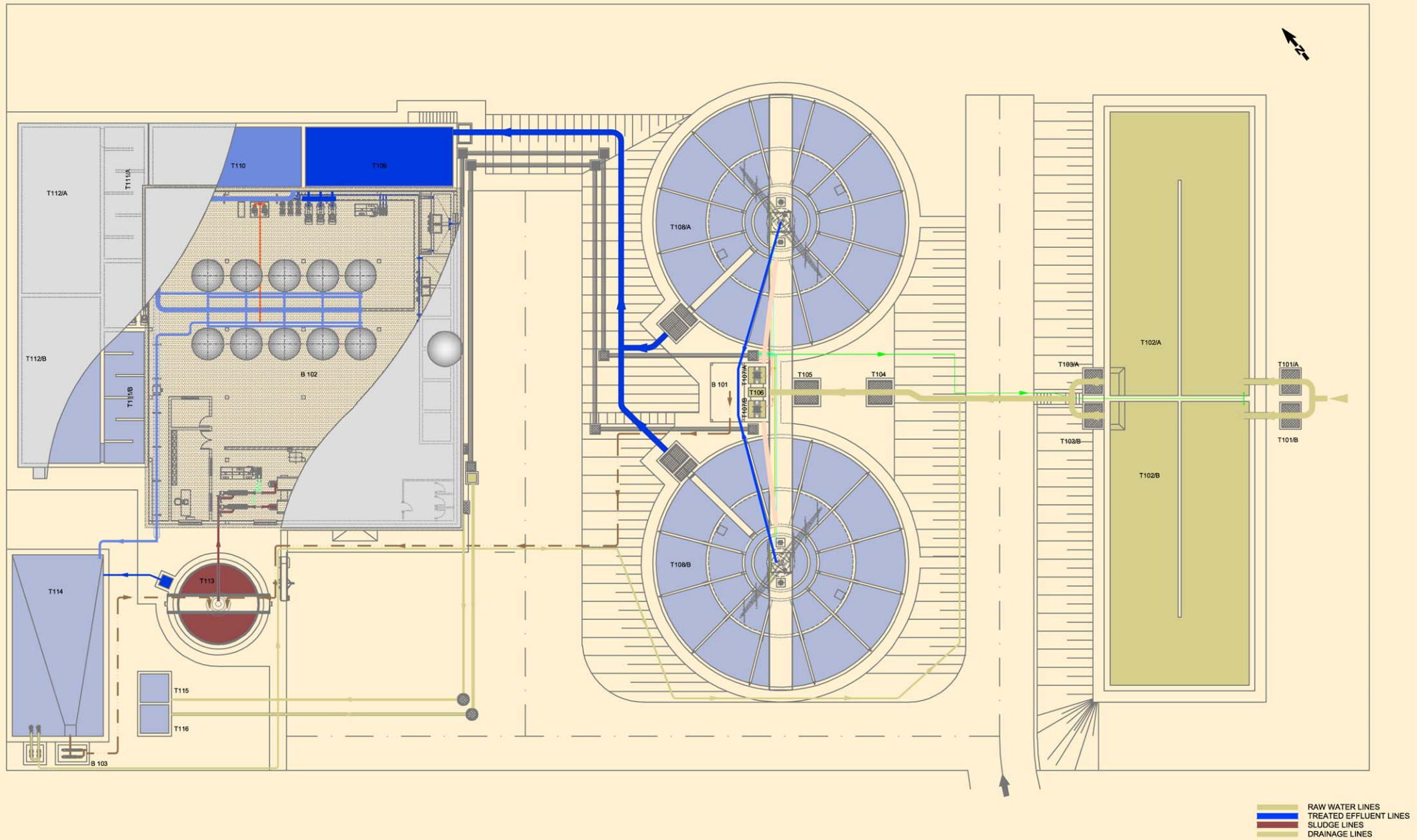
NOTATION

T101 INTAKE STRUCTURE	T105/A...F FINE SCREEN	T109/A...H FLOCCULATION TANKS	T114 SLUDGE THICKENER	B 103 CHEMICALS BUILDING
T103/A-B COARSE SCREENS	T107/A...F AERATED GREASE & GRIT CHANNELS	T110/A...D LAMELLA SEDIMENTATION TANKS	B101 GRIT CHANNEL BLOWERS	B 104 SLUDGE PUMP STATION
T104 LIFT STATION	T108/A-B FLASHMIX & DISTRIBUTION	T111/A-B FLOW MEASUREMENT	B102 SLUDGE PUMP STATION	B 106 TRANSFORMER & GENERATOR
				B 107 ADMINISTRATION BUILDING

SEWAGE LINES
 TREATED EFFLUENT LINES
 SLUDGE LINES
 AIR LINES

ANKARA CREEK TREATMENT PLANT



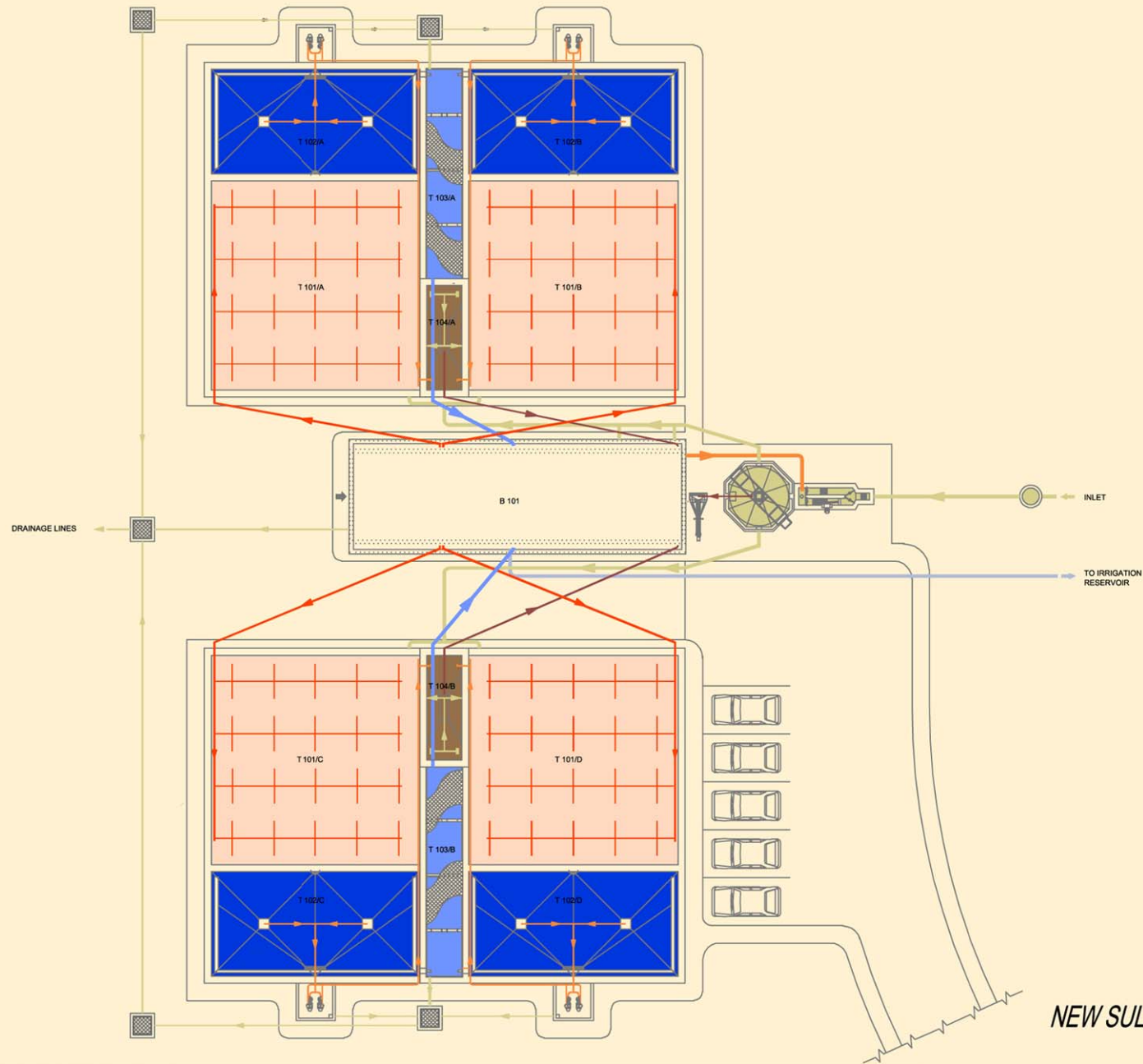


NOTATION

T-101	INLET VALVES	T-105	FLOWMETER	T-109	FILTER FEED RESERVOIR	T-113	SLUDGE THICKENING TANK	B-101	SLUDGE PUMPS
T-102/A-B	RAW WATER RESERVOIR	T-106	FLOW SPLITTING	T-110	FILTER BACKWASH RESERVOIR	T-114	BACKWASH RECYCLING	B-102	FILTER and CHEMICALS BUILDING
T-103/A-B	OUTLET VALVES	T-107/A-B	RAPID MIX	T-111/A-B	CHLORINATION CONTACT CHAMBER	T-115	DRAINAGE	B-103	SLUDGE PUMPS
T-104	FLOW CONTROL VALVE	T-108/A-B	SEDIMENTATION TANKS	T-112/A-B	TREATED WATER RESERVOIR	T-116	DRAINAGE		

SILOPI POWER PLANT RAW WATER TREATMENT PLANT



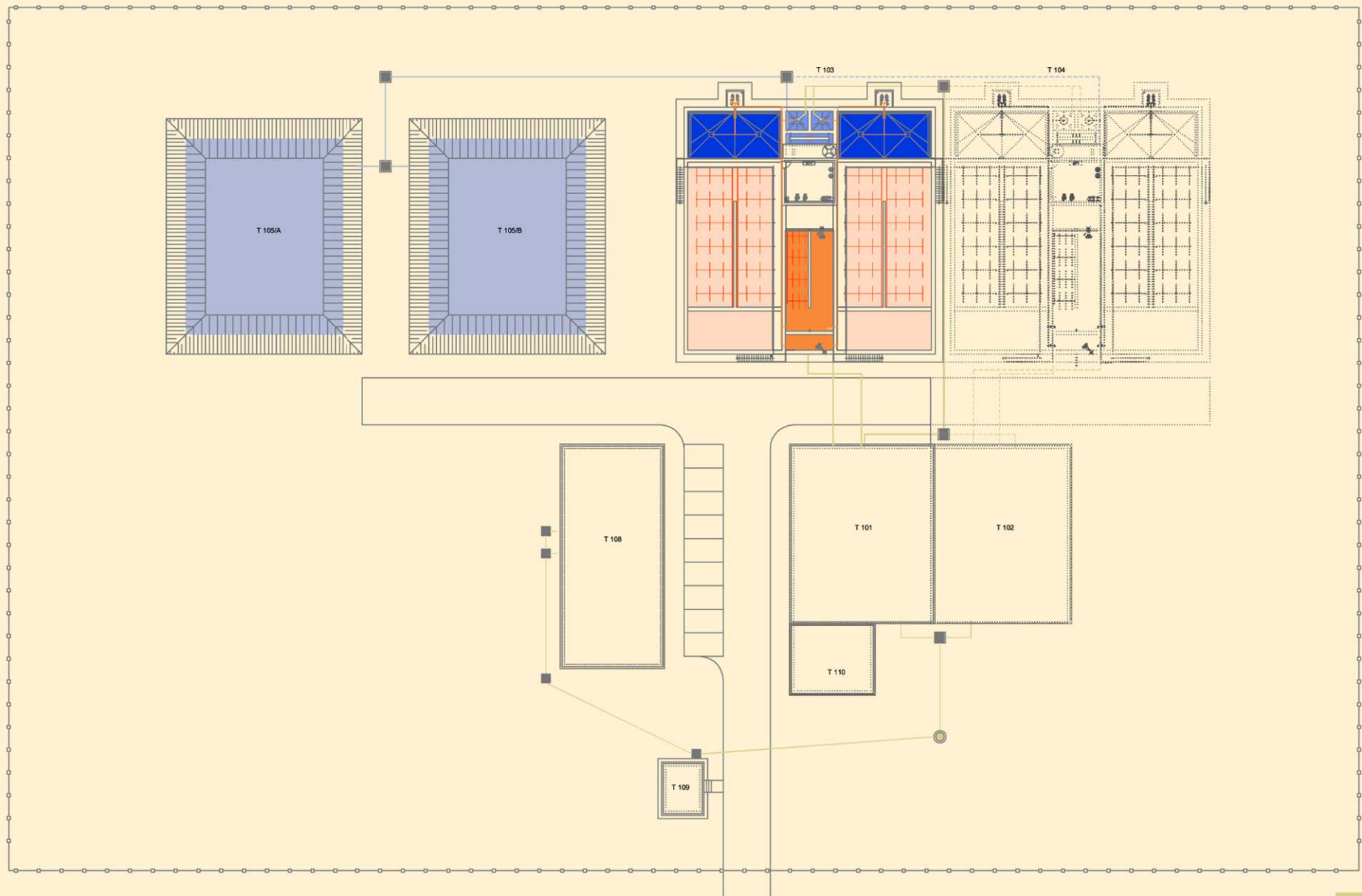


NEW SULAIMANI UNIVERSITY CAMPUS (IRAQ) WASTEWATER TREATMENT PLANT

NOTATION

T 101/A-B-C-D AERATION TANK
T 102/A-B-C-D SEDIMENTATION TANK
T 103/A-B TREATED WATER TANK
T 104/A-B SLUDGE TANK
B 101 OPERATIONS BUILDING
_Inlet Coarse Screens
_Air Blowers
_Filter Pump
_Filtered Water Storage Tank
_Booster Pump
_Sludge Press
_Fine Screen
_Sand Filters
_Sludge Pump





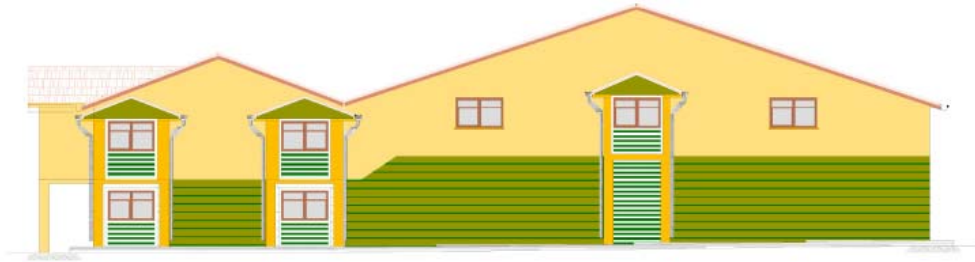
SEWAGE LINES
TREATED EFFLUENT LINES
SLUDGE LINES
AIR LINES

AL QARABULI (LIBYA) WASTEWATER TREATMENT PLANT

NOTATION

T 101 INLET & EQUILIZATION TANK (PHASE 1)	T 104 BIOLOGICAL REACTOR (PHASE 2)	T 107 SLUDGE DRYING BEDS (PHASE 2)	T 110 TRANSFORMER & GENERATOR BUILDING (PHASE 1)
T 102 INLET & EQUILIZATION TANK (PHASE 2)	T 105/A-B TREATED WATER STORAGE PONDS (PHASE 1)	T 108 OPERATION BUILDING (PHASE 1)	
T 103 BIOLOGICAL REACTOR (PHASE 1)	T 106 SLUDGE DRYING BEDS (PHASE 1)	T 109 GUARD HOUSE (PHASE 1)	





LEFT SIDE VIEW



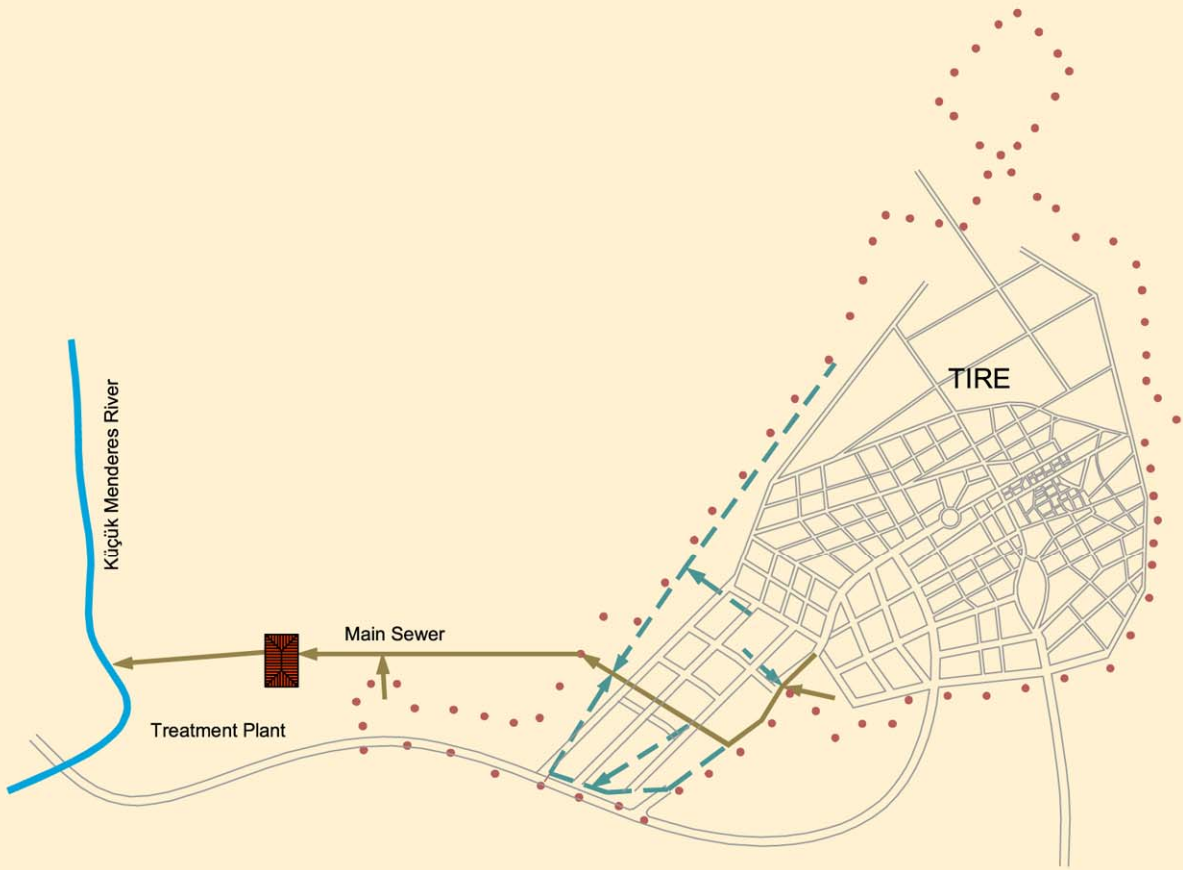
SECTION



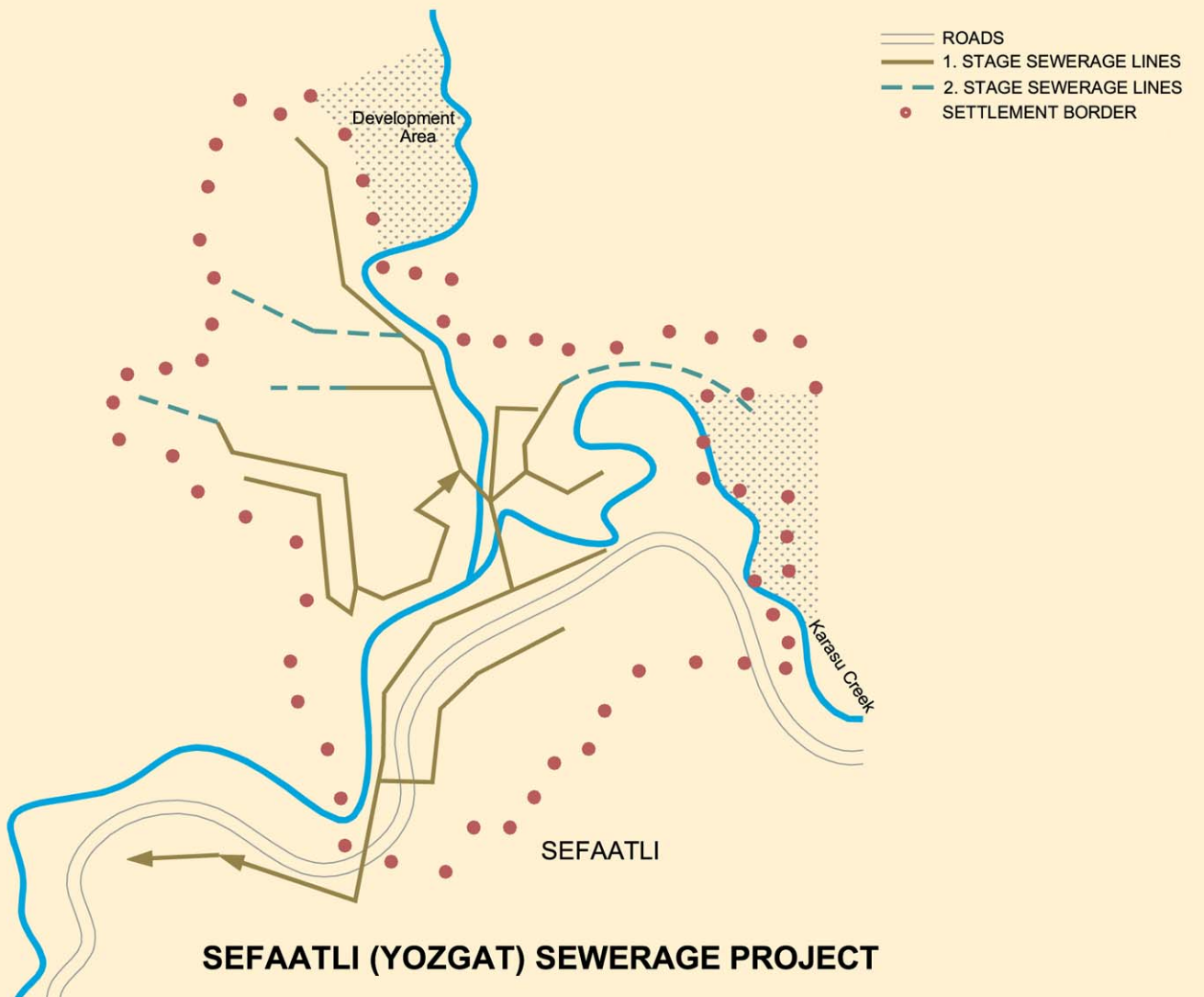
FRONT VIEW

In this popular holiday resort available land being very small, expensive and close to settlements, the employer (Directorate of Specially Protected Areas) has asked the treatment plant to be designed as a very compact unit enclosed in a building. With advanced treatment methods nitrogen and phosphorus removal is also foreseen in addition to the carbonaceous pollutants. The selected process is "Sequencing Batch Reactor" and with the sand filters that follow a very high effluent quality is aimed. The plant is designed to be aesthetically in good conformity with the surrounding environment and buildings. (In the later phase of implementation, a remote area was allocated for the treatment plant and thus the realization of this design is abolished.)

(GÖCEK WASTEWATER TREATMENT PLANT)



TIRE (IZMIR) SEWERAGE PROJECT



SEFAATLI (YOZGAT) SEWERAGE PROJECT



NALLIHAN (ANKARA) SEWERAGE PROJECT



View of the Top of Anaerobic Reactor During Construction Showing the Insulation Details, Gas Dome, Flame Arrester, and Vacuum Break.

NEVSEHIR RAKI (ALCOHOLIC DRINK) FACTORY WWTP



View of the Anaerobic Reactor During Construction

The alcoholic drink factory is constructed by the main contractor NUROL Construction Co. on turn-key bases to the client Turkish State Monopolies.

EKOTEK performed the construction drawings of the WWTP in collaboration with KRUGER Company (Denmark). EKOTEK also supplied sludge handling and dewatering equipment.

$Q = 750 \text{ m}^3/\text{day}$ $\text{COD} = 28000 \text{ mg/l}$

Three consecutive stages of treatment is employed in order to bring down the effluent quality to acceptable limits of $\text{COD} = 400 \text{ mg/l}$.

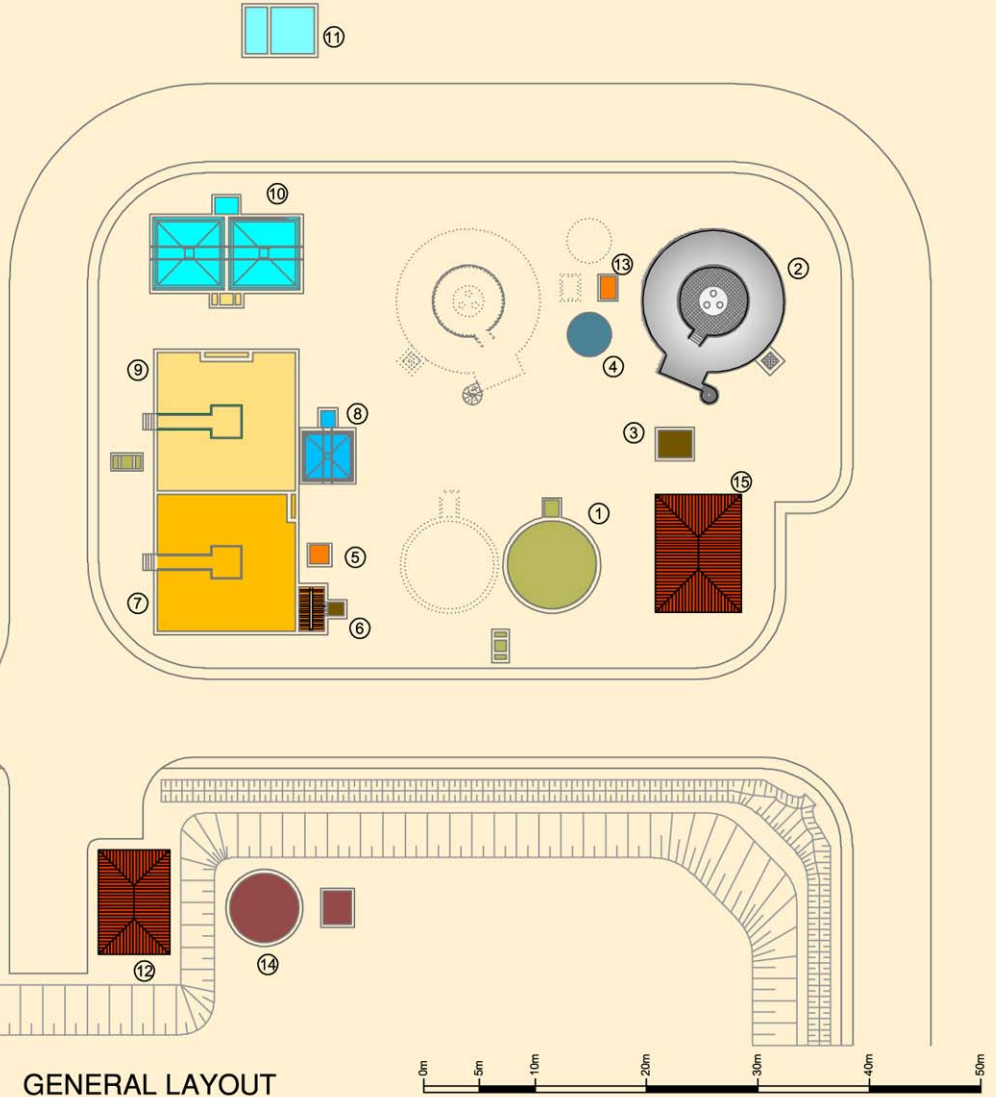
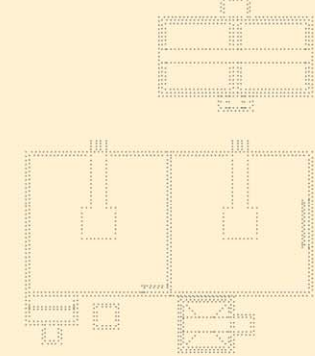
- 1.st stage : Anaerobic mesophilic treatment
- 2.nd stage : Highly loaded activated sludge.
- 3.rd stage : Low loaded activated sludge.



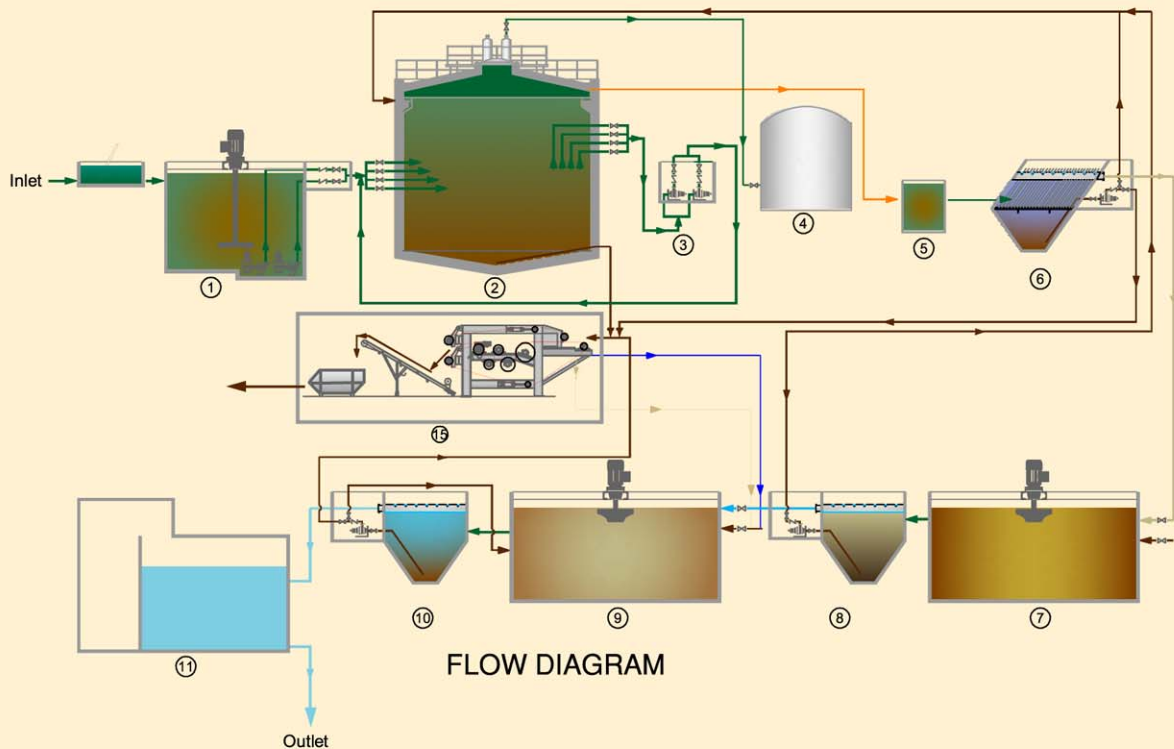
View of the Gas Storage Tank During Construction

NOTATION

1. BALANCING TANK
2. REACTION TANK
3. RECIRCULATION PUMPING STATION
4. GAS TANK
5. DEGASIFICATION WELL
6. LAMELLA SED. TANK
7. AERATION TANK 1
8. SEDIMENTATION TANK 1
9. AERATION TANK 2
10. SEDIMENTATION TANK 2
11. TREATED WATER STORAGE TANK
12. SLUDGE PRESS BUILDING
13. GAS DEWATERING TANK
14. SLUDGE THICKENER
15. CONTROL BUILDING

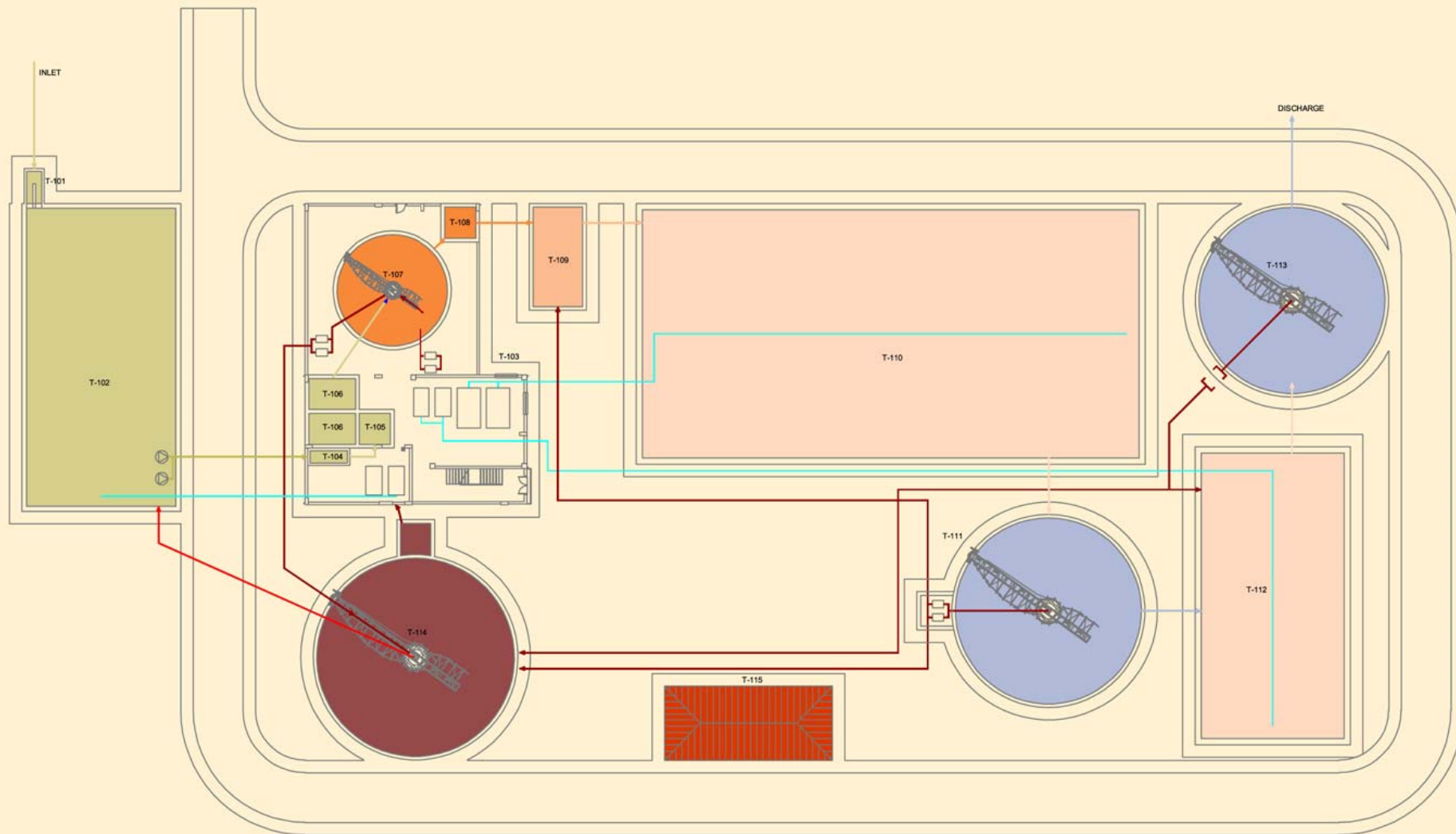


GENERAL LAYOUT



FLOW DIAGRAM

NEVSEHIR RAKI (ALCOHOLIC DRINK) FACTORY WASTEWATER TREATMENT PLANT



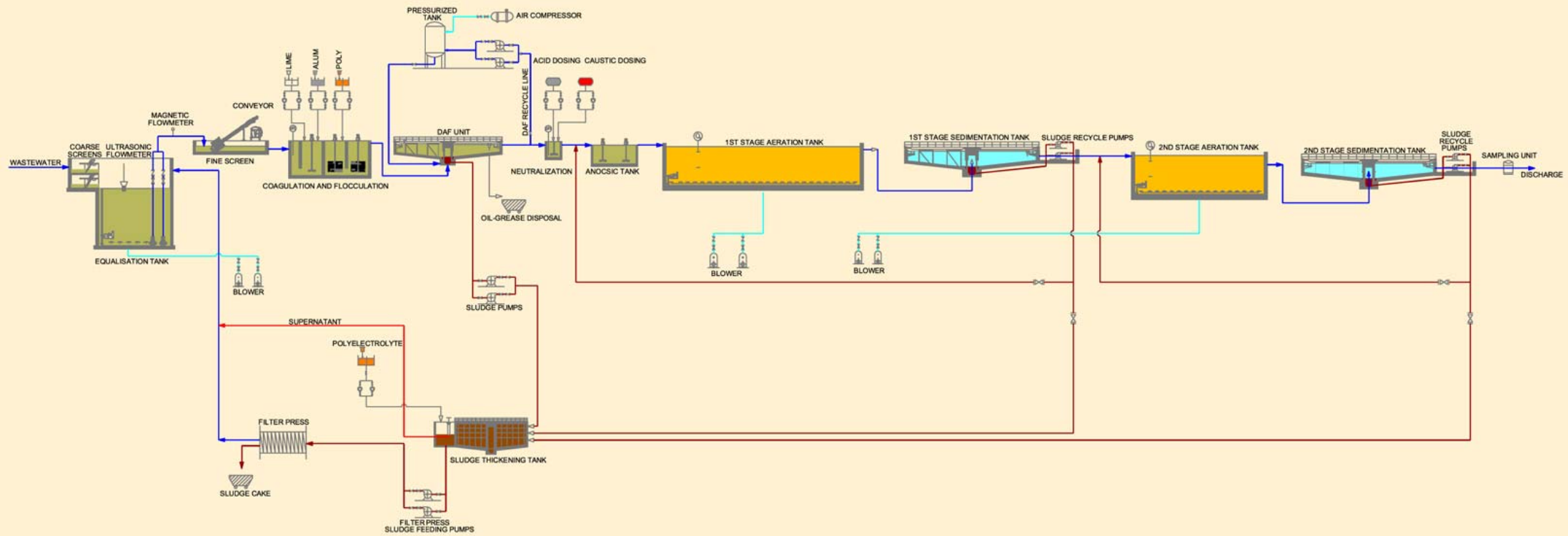
SEWAGE LINES
 TREATED EFFLUENT LINES
 SLUDGE LINES
 AIR LINES

NOTATION

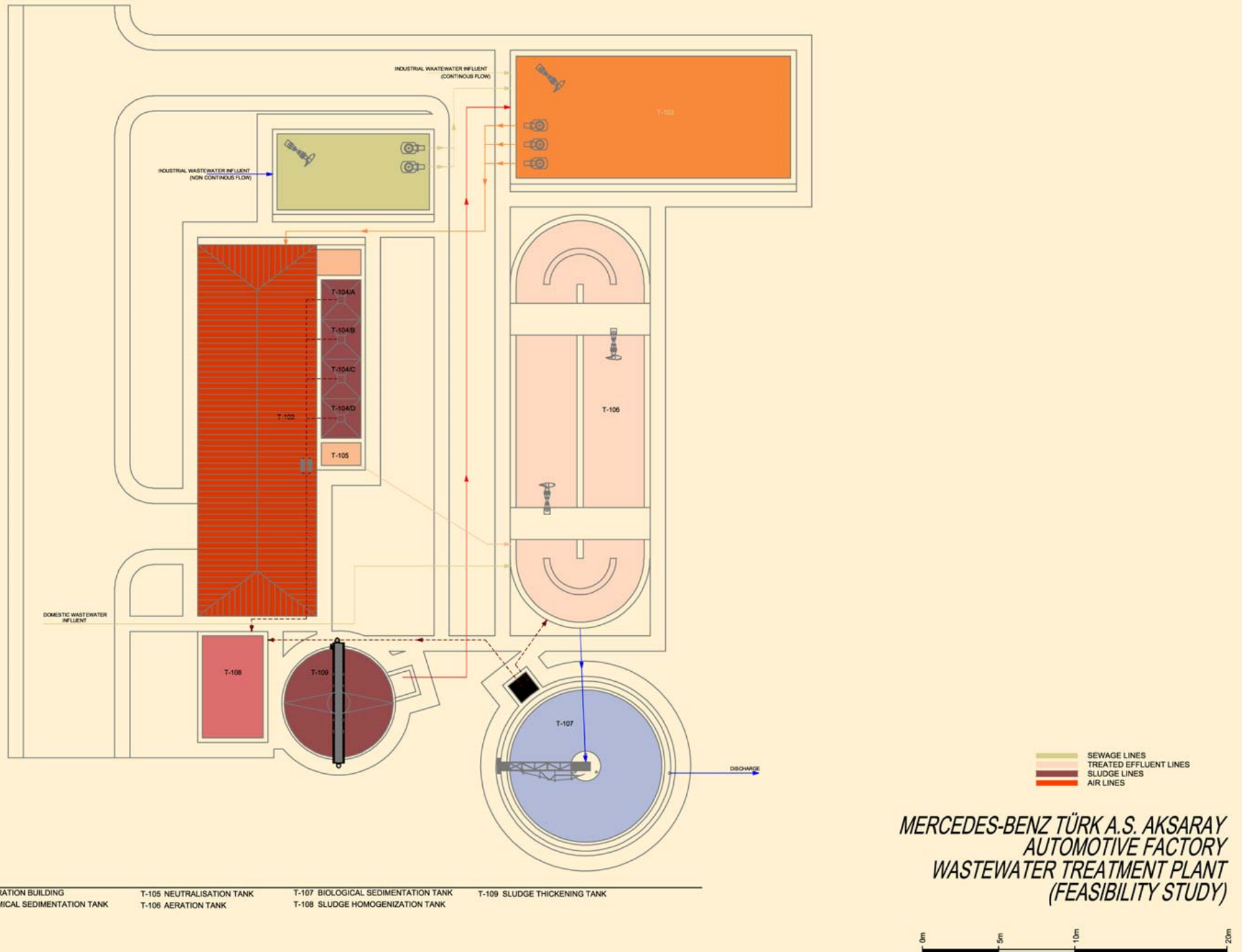
T-101 COARSE SCREEN	T-104 FINE SCREEN	T-107 DIFFUSED AIR FLOATATION TANK (DAF)	T-110 1ST STAGE AERATION TANK	T-113 2ND STAGE SEDIMENTATION TANK
T-102 EQUALISATION TANK	T-105 RAPID MIXING	T-108 NEUTRALIZATION TANK	T-111 1ST STAGE SEDIMENTATION TANK	T-114 SLUDGE THICKENING TANK
T-103 OPERATION BUILDING	T-106 FLOCCULATION TANK	T-109 ANOCISIC TANK	T-112 2ND STAGE AERATION TANK	T-115 GENERATOR BUILDING

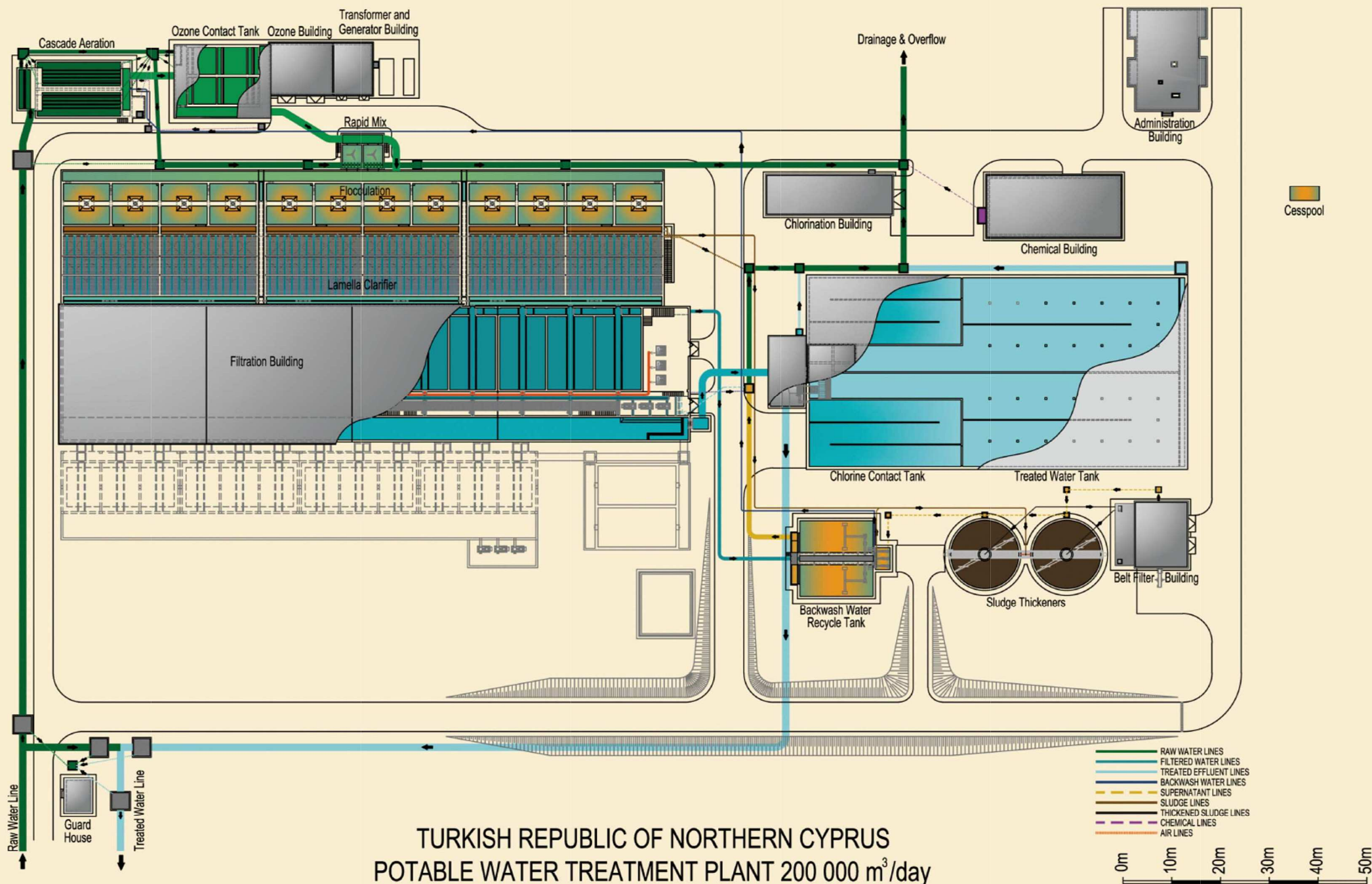
AYTAC POULTRY WASTEWATER TREATMENT PLANT





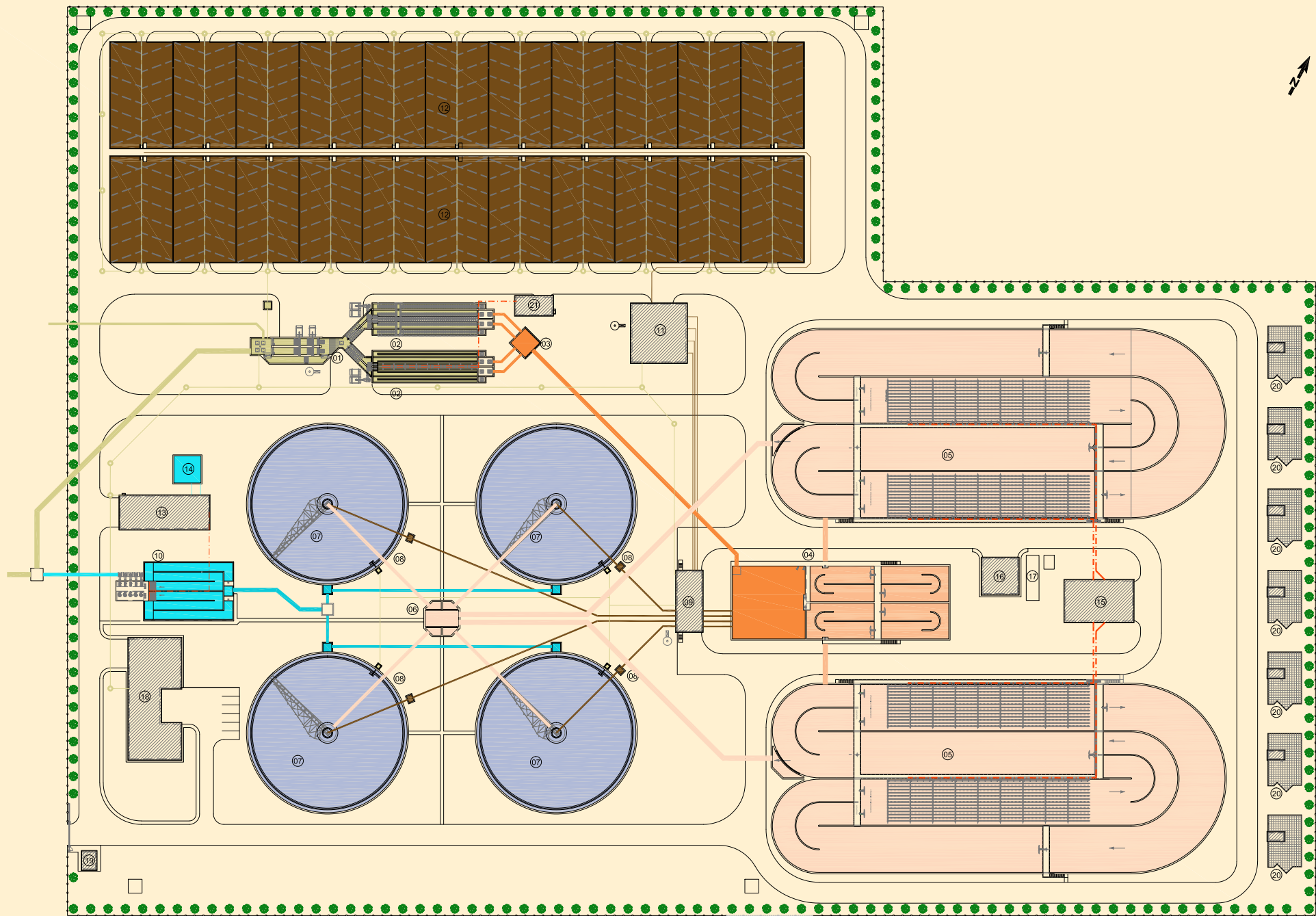
AYTAC POULTRY
 WASTEWATER TREATMENT PLANT
 FLOW CHART



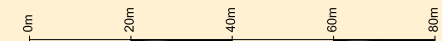


Raw water will be supplied from Anamur River in southern Turkey by means of 70km submarine pipeline and will be stored in Gecitkoy dam reservoir. Treatment plant is located in Çamlıbel region and treated water will be conveyed by several hundred km pipeline to various regions in the island. The whole project is awarded to ESER Consultancy Company by DSI (State Hydraulics Works)

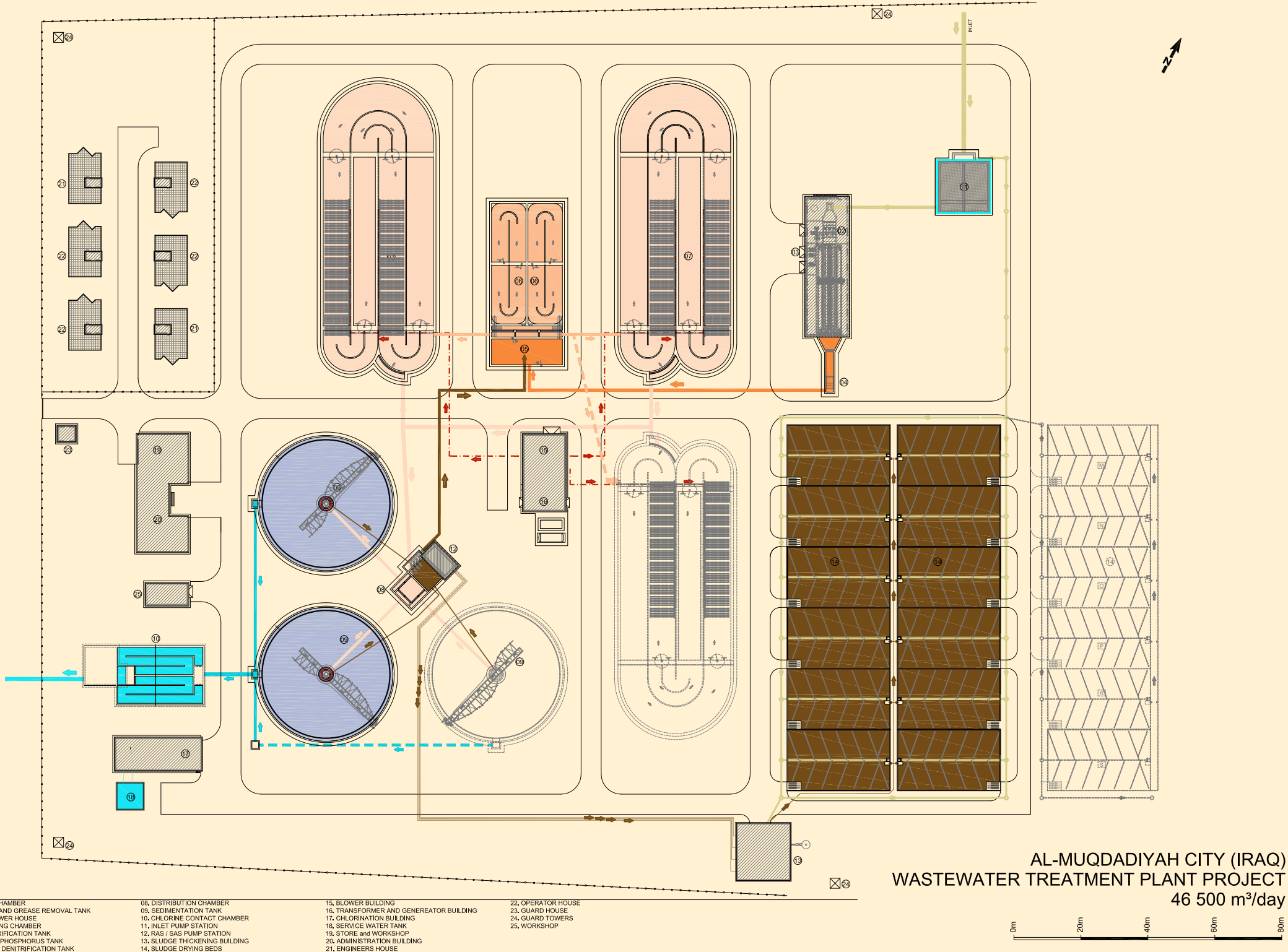
EKOTEK as a subconsultant to ESER Company, is responsible for the design of the treatment plant.

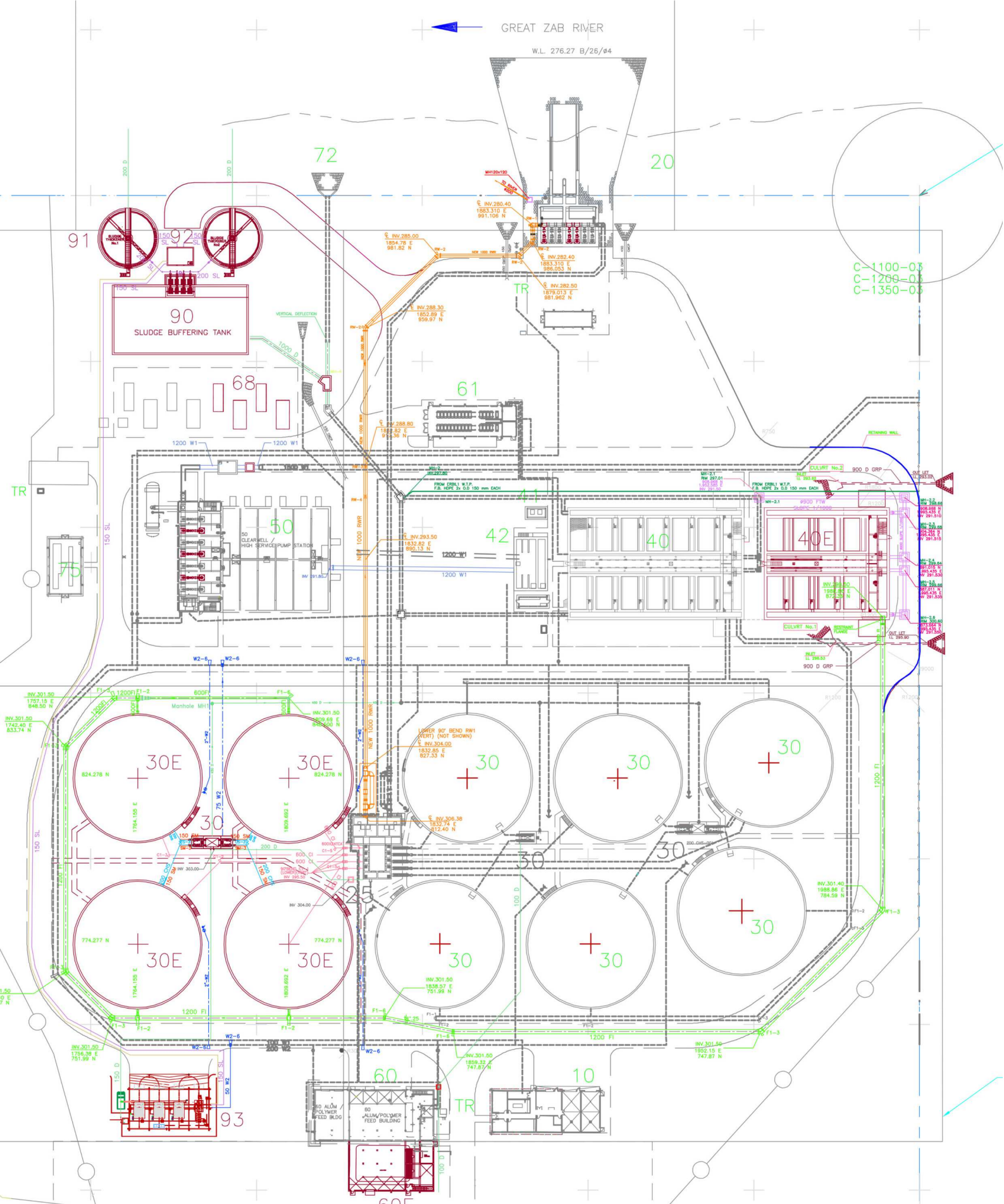


AL-RAMADI CITY (IRAQ)
WASTEWATER TREATMENT PLANT PROJECT
100 000 m³/day



NOTATION			
01. SCREENING STRUCTURE	07. CLARIFIER	13. CHLORINE BUILDING	19. GUARD HOUSE
02. GRIT & GREASE SEPARATOR	08. SLUDGE VALVE CHAMBER	14. SERVICE WATER TANK	20. OPERATOR & ENGINEER HOUSE
03. DEGRITTED WASTEWATER COLLECTION CHAMBER	09. COMBINED SLUDGE PUMP STATION	15. BLOWER BUILDING	21. GRIT & GREASE BLOWER BUILDING
04. BIO-P TANK CHAMBER-1,2,3	10. CHLORINE CONTACT TANK & EFFLUENT PUMP STATION	16. POWER & MCC BUILDING	
05. AERATION TANK	11. MECHANICAL THICKENING BUILDING	17. BLOWER BUILDING	
06. DISTRIBUTION CHAMBER	12. SLUDGE DRYING BEDS	18. ADMINISTRATION BUILDING	

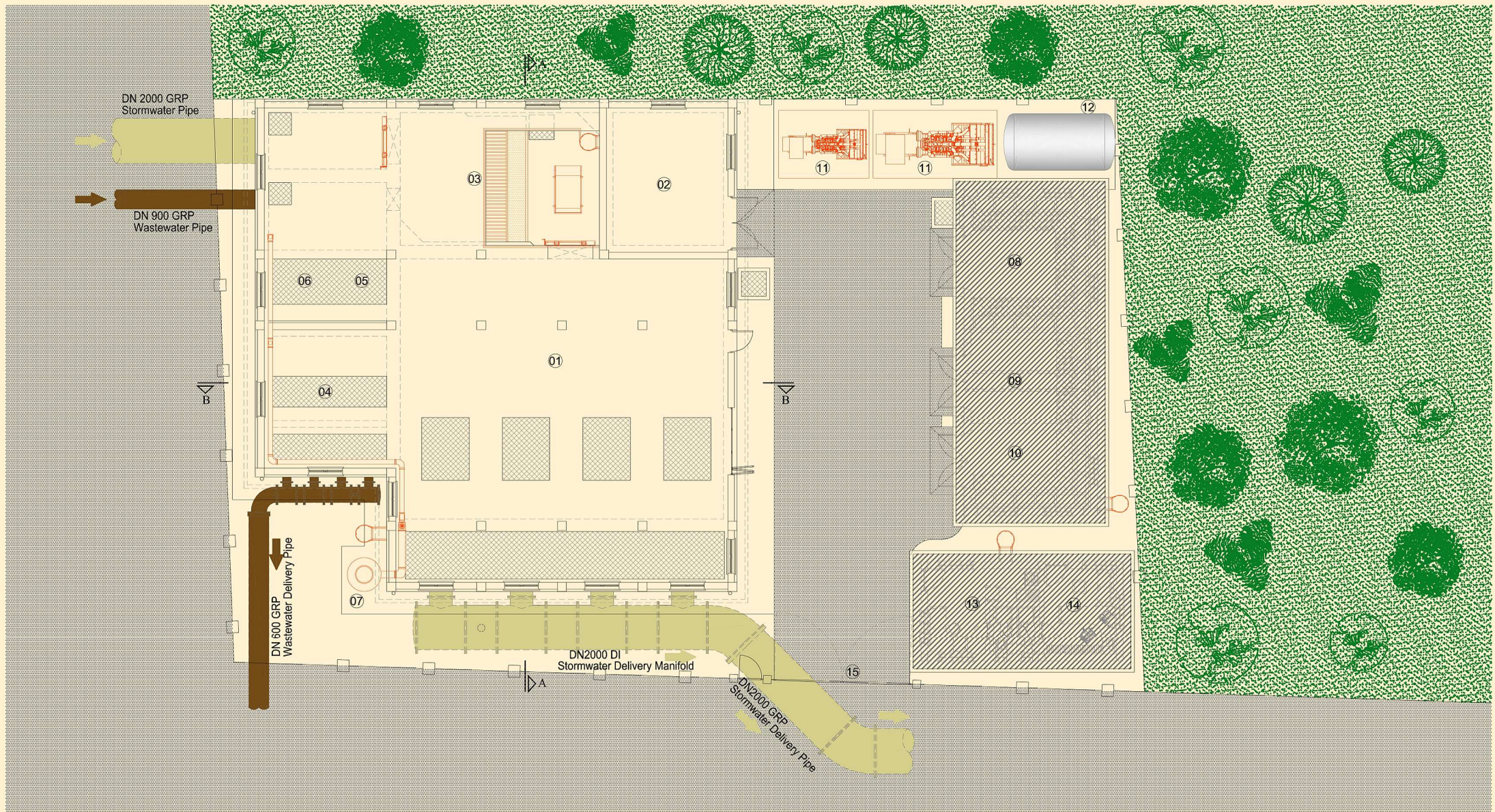




CONSULTANCY SERVICES FOR ERBIL (IRAQ) WATER PROJECT 2ND PHASE CONSTRUCTION OF TREATMENT PLANT (IFRAY-3)

EKOTEK gives consultancy services to the contractor (STFA-FERNAS_KALYON Joint Venture) for the 2nd phase construction of Erbil Water Project (Ifray-3). The scope of EKOTEK includes:

- Checking the conceptual designs given by the client.
- Make any corrections and prepare designs for improvement of the various units of the treatment plant.
- Attend meetings with the client and the client's consultant for technical discussions.
- Contract the suppliers of electrical and mechanical equipment and make technical discussions and financial negotiations on behalf of the contractor.



NOTATION

- | | | |
|---|--|-------------------|
| 01. STORM WATER PUMPS | 06. MANUALLY CLEANED SCREENS FOR WASTEWATER | 11. GENERATOR |
| 02. STORAGE | 07. ODOUR REMOVAL | 12. FUEL TANK |
| 03. MANUALLY CLEANED SCREENS FOR STORM WATER | 08. LOW VOLTAGE PANELS, MCC, PLC PANELS ROOM | 13. GUARD ROOM |
| 04. SEWAGE PUMPS | 09. TRANSFORMER ROOM | 14. OPERATOR ROOM |
| 05. MECHANICALLY CLEANED SCREENS FOR WASTEWATER | 10. MEDIUM VOLTAGE PANEL ROOM | 15. GATE |

MUQTADIYAH & AL RASHAED SEWERAGE NETWORKS COMBINED (SANITARY & STORMWATER) PUMP STATIONS

MUQ PS-1 Q= 17820 m³/hr Hm= 10 m Stormwater
Q= 1718 m³/hr Hm= 22 m Wastewater

MUQ PS-2 Q= 21438 m³/hr Hm= 10 m Stormwater
Q= 1836 m³/hr Hm= 24 m Wastewater

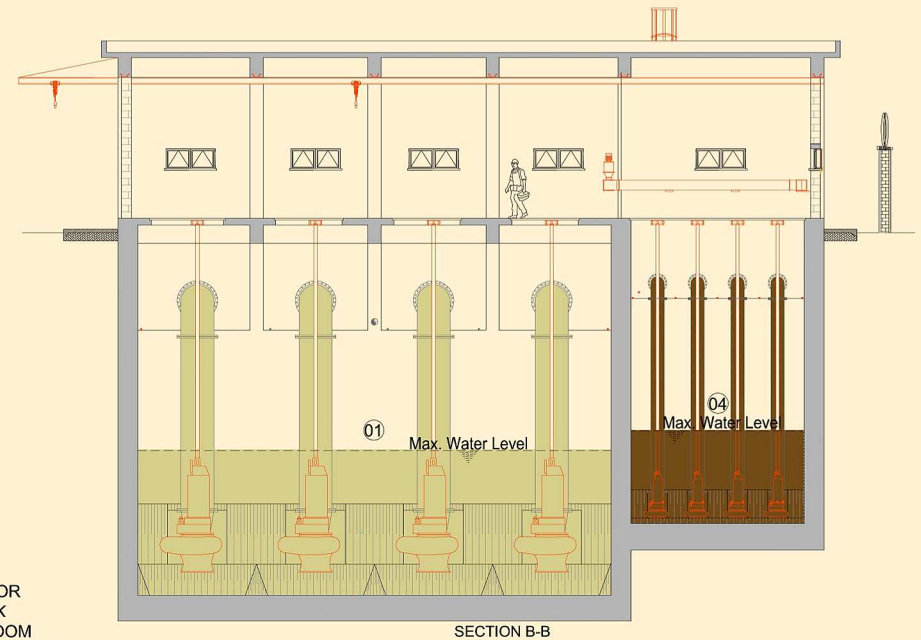
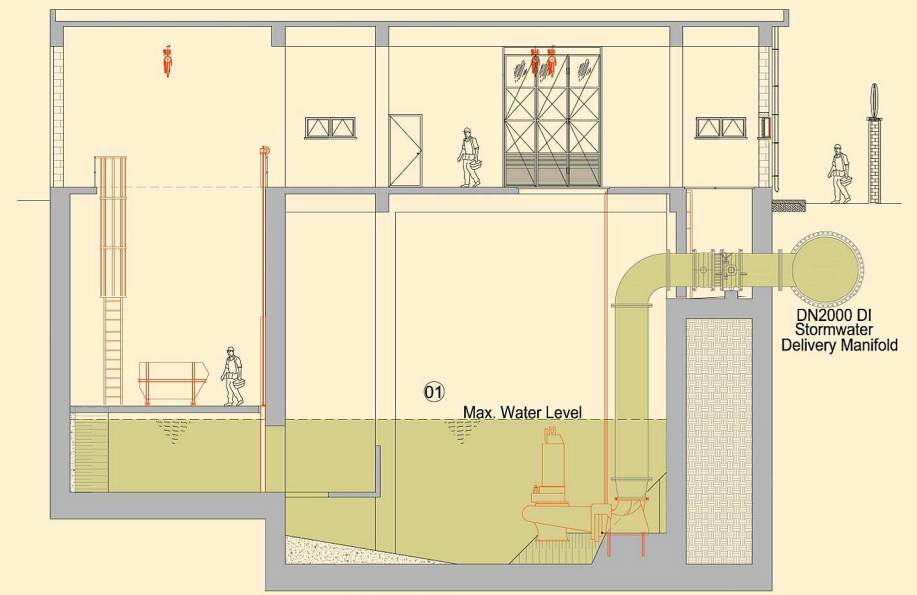
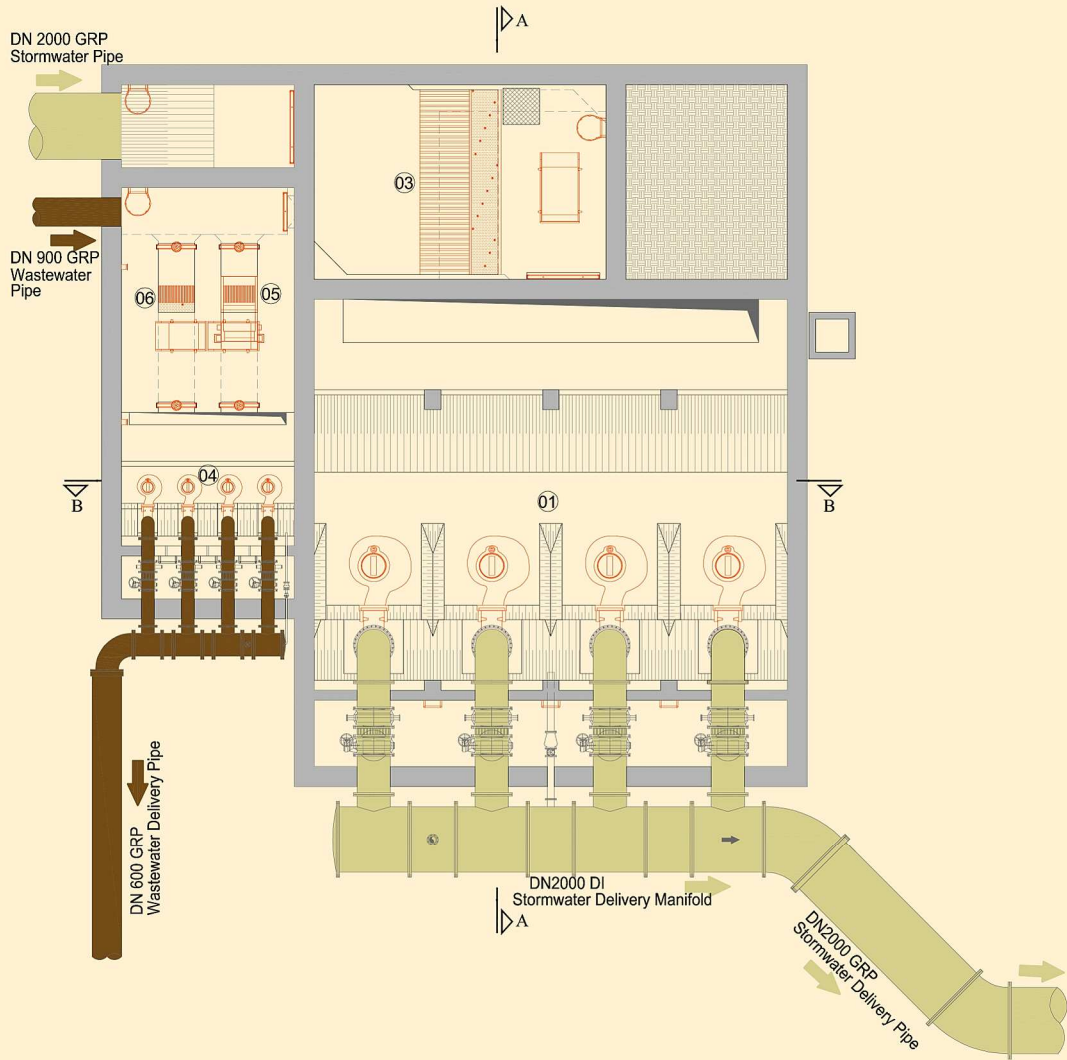
MUQ PS-3 Q= 24840 m³/hr Hm= 15 m Stormwater
Q= 1998 m³/hr Hm= 15 m Wastewater

MUQ PS-4 Q= 8208 m³/hr Hm= 10 m Stormwater
Q= 378 m³/hr Hm= 25 m Wastewater

MUQ PS-5 Q= 15822 m³/hr Hm= 15 m Stormwater

AL-RASH PS-1 Q= 1728 m³/hr Hm= 9 m Stormwater
Q= 252 m³/hr Hm= 7.50 m Wastewater

AL-RASH PS-2 Q= 3360 m³/hr Hm= 9 m Stormwater
Q= 1050 m³/hr Hm= 28 m Wastewater



NOTATION

- | | | |
|---|--|-------------------|
| 01. STORM WATER PUMPS | 06. MANUALLY CLEANED SCREENS FOR WASTEWATER | 11. GENERATOR |
| 02. STORAGE | 07. ODOUR REMOVAL | 12. FUEL TANK |
| 03. MANUALLY CLEANED SCREENS FOR STORM WATER | 08. LOW VOLTAGE PANELS, MCC, PLC PANELS ROOM | 13. GUARD ROOM |
| 04. SEWAGE PUMPS | 09. TRANSFORMER ROOM | 14. OPERATOR ROOM |
| 05. MECHANICALLY CLEANED SCREENS FOR WASTEWATER | 10. MEDIUM VOLTAGE PANEL ROOM | 15. GATE |

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Q= 1998 m³/hr Hm= 15 m Wastewater

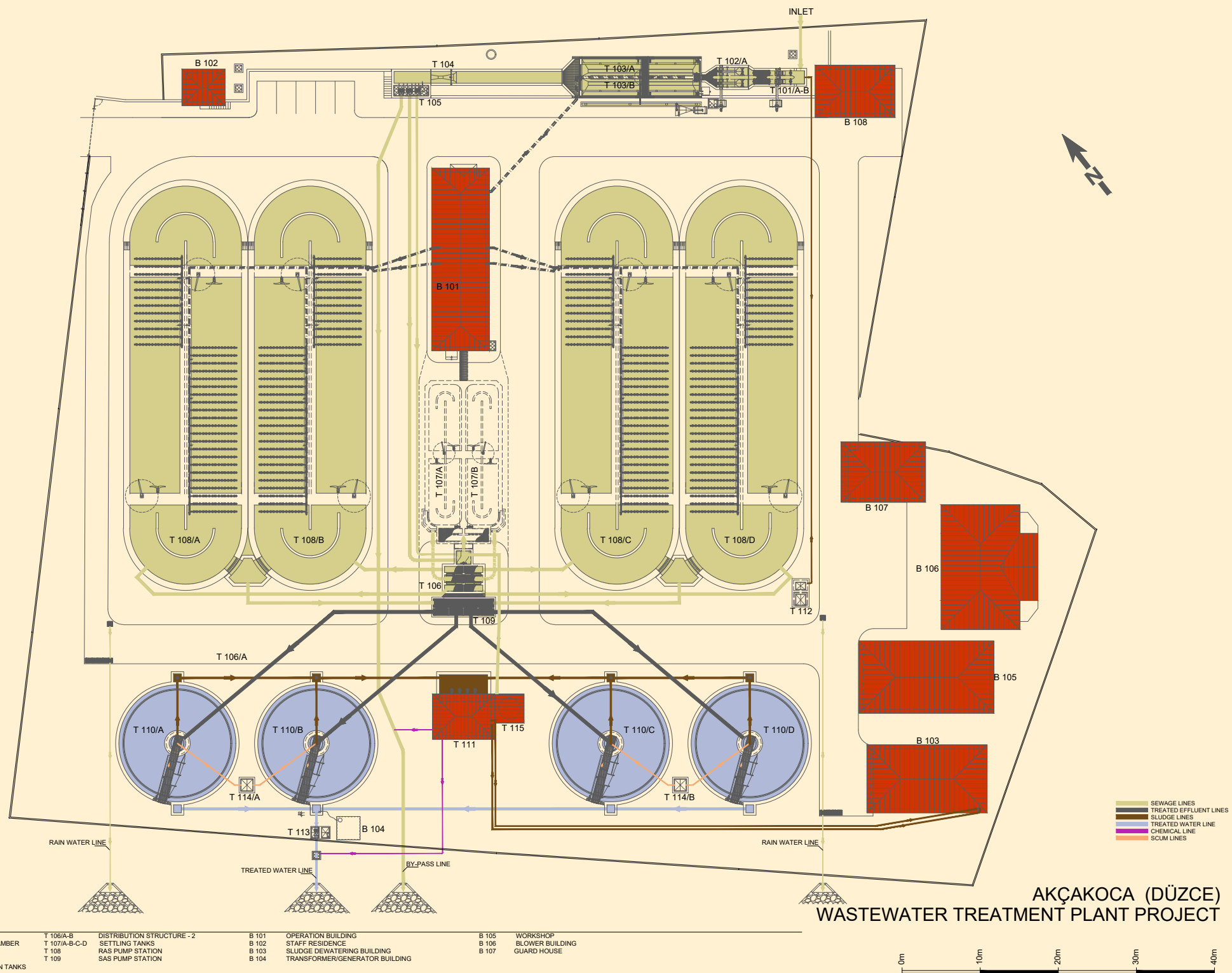
MUQ PS-5 Q= 15822 m³/hr Hm= 15 m Stormwater

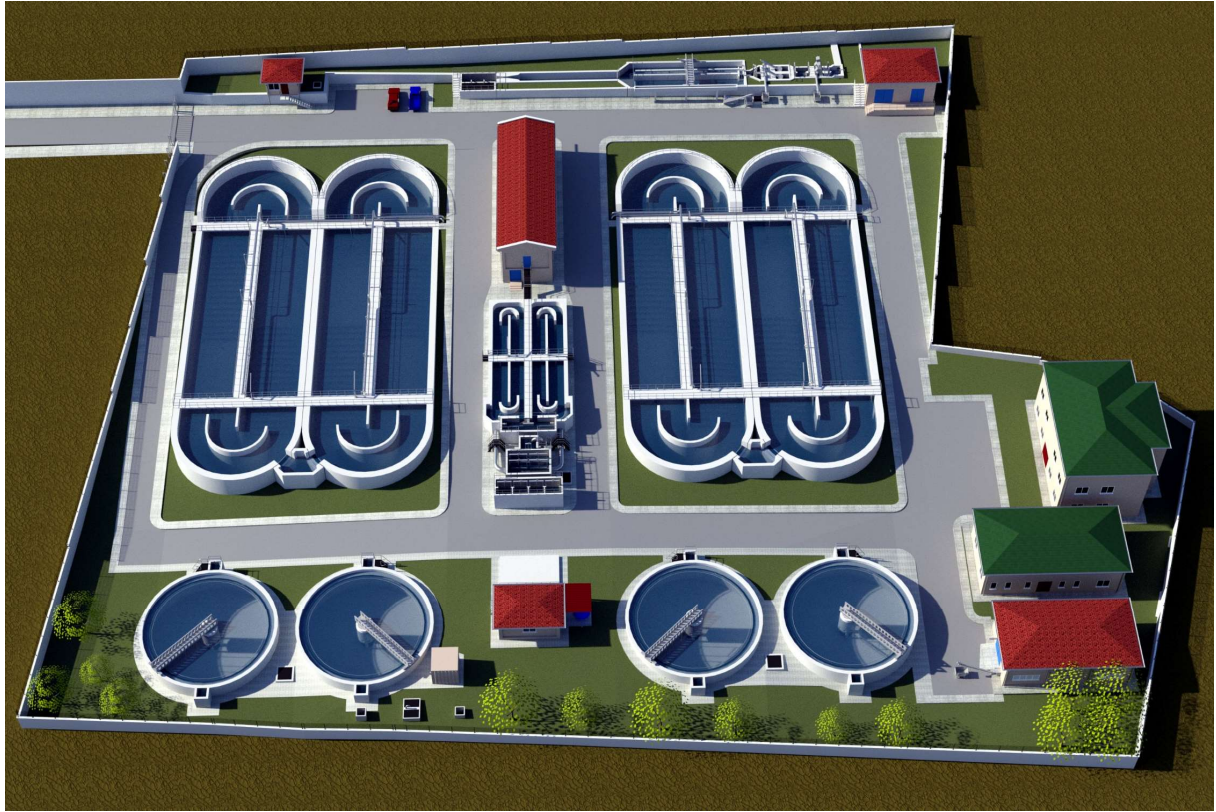
AL-RASH PS-1 Q= 1728 m³/hr Hm= 9 m Stormwater
Q= 252 m³/hr Hm= 7.50 m Wastewater

MUQ PS-2 Q= 21438 m³/hr Hm= 10 m Stormwater
Q= 1836 m³/hr Hm= 24 m Wastewater

MUQ PS-4 Q= 8208 m³/hr Hm= 10 m Stormwater
Q= 378 m³/hr Hm= 25 m Wastewater

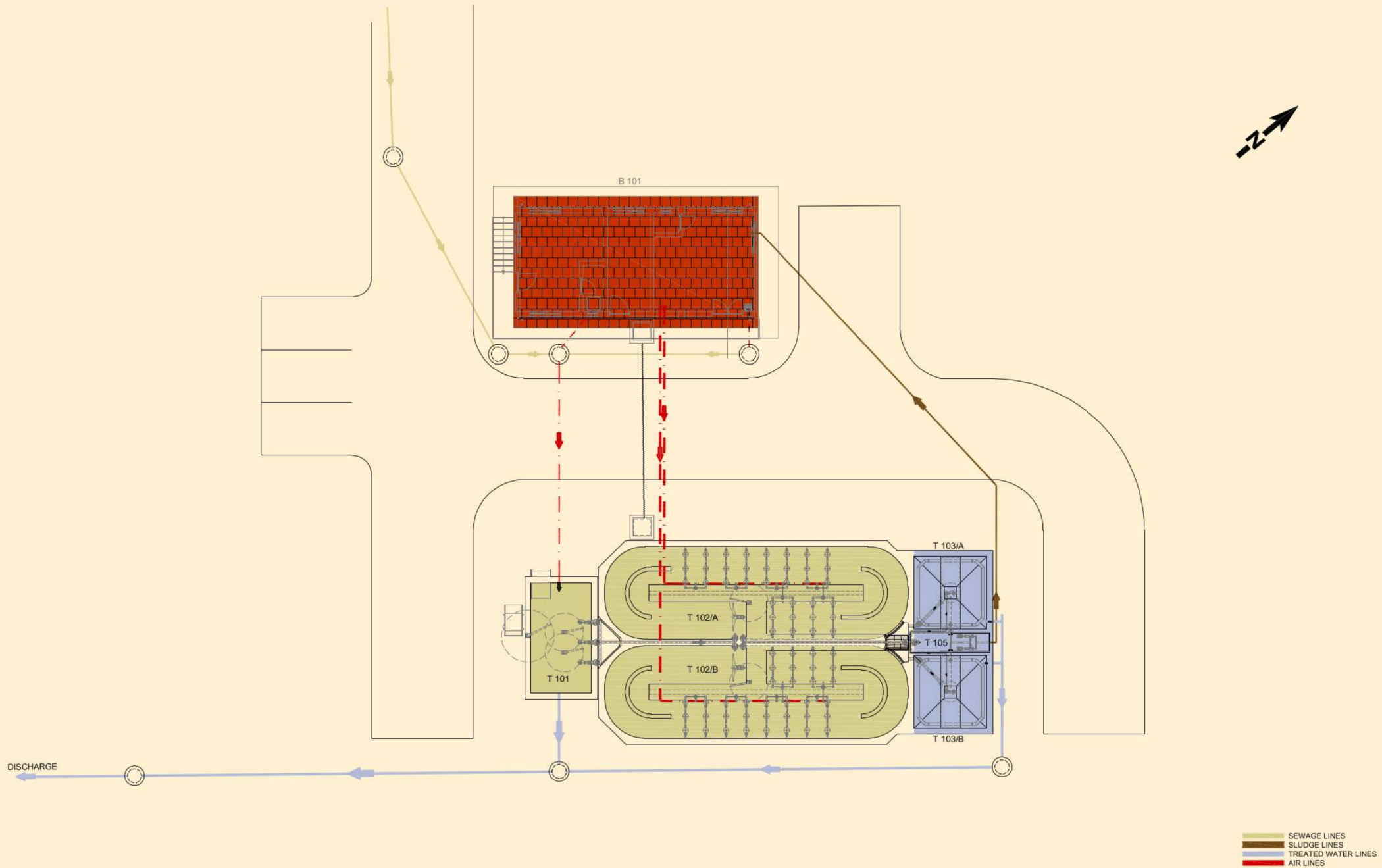
AL-RASH PS-2 Q= 3360 m³/hr Hm= 9 m Stormwater
Q= 1050 m³/hr Hm= 28 m Wastewater





**AKÇAKOCA WWTP
3D COMPUTER MODELLING**

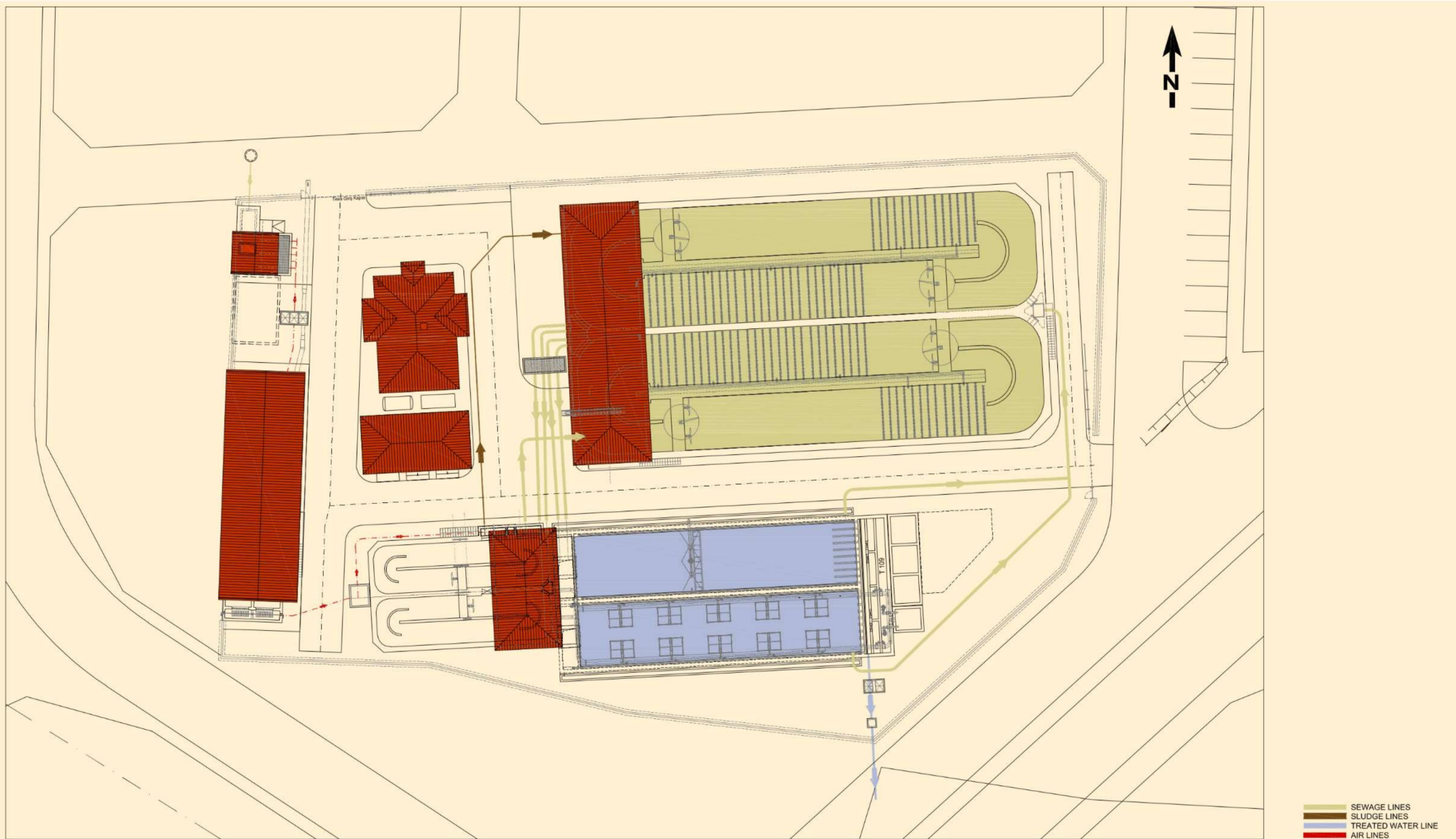




SMALL CAPACITY WASTEWATER TREATMENT PLANTS for:
DODURGA, DELICE, SEBEN TOWNS
Population : 3.500

NOTATION	
T 101	SCREEN and GRIT CHAMBER , INLET PUMP STATION
T 102/A-B	NITRIFICATION / DENITRIFICATION TANKS
T 103/A-B	SETTLING TANKS
B 101	BLOWER, SLUDGE PRESS and CONTROL BUILDING





The project is designed to be an extended aeration activated sludge plant with biological phosphorus and nitrogen removal for stage 1. Then at stage 2. half of the tanks will be modified to be an MBR (Membrane Biological Reactor), and at stage 3 all of the tanks will be modified to be an MBR plant. Construction drawings are made and equipment specified for all 3 stages.

MARMARAEREĞLİSİ
WASTEWATER TREATMENT PLANT PROJECT
Capacity : 13.500 m³/day





T 118/A

T 118/B

T 118/C

T 118/D

T 117

T 115
T 107/A T 107/B

B 104

T 112/B T 112/A

T 113/B T 113/A T 114

T 102/C-D

MH-4

KARAKOL (KYRGYZISTAN) WASTEWATER TREATMENT PLANT PROJECT (Project Continues)

This project aims to protect from pollution, the world wide known Issik Lake (Issky - Kul), which is a part of natural heritage of Kyrgyzstan. It is located near the city of Karakol. Advanced biological treatment processes (nutrient removal in addition to carbon removal) are used.

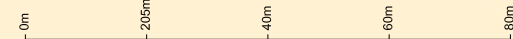
The process configuration is as follows:

- Anaerobic biological phosphorus removal.
- Nitrogen removal by nitrification / denitrification (bardenpho process)
- Effluent polishing and removal (in cold water) of ammonia by MBRR (moving bed biological reactor)
- Disinfection by chlorination.
- Dechlorination
- Storage of treated effluent in lagoons for 3-4 months for further improvement of water quality.

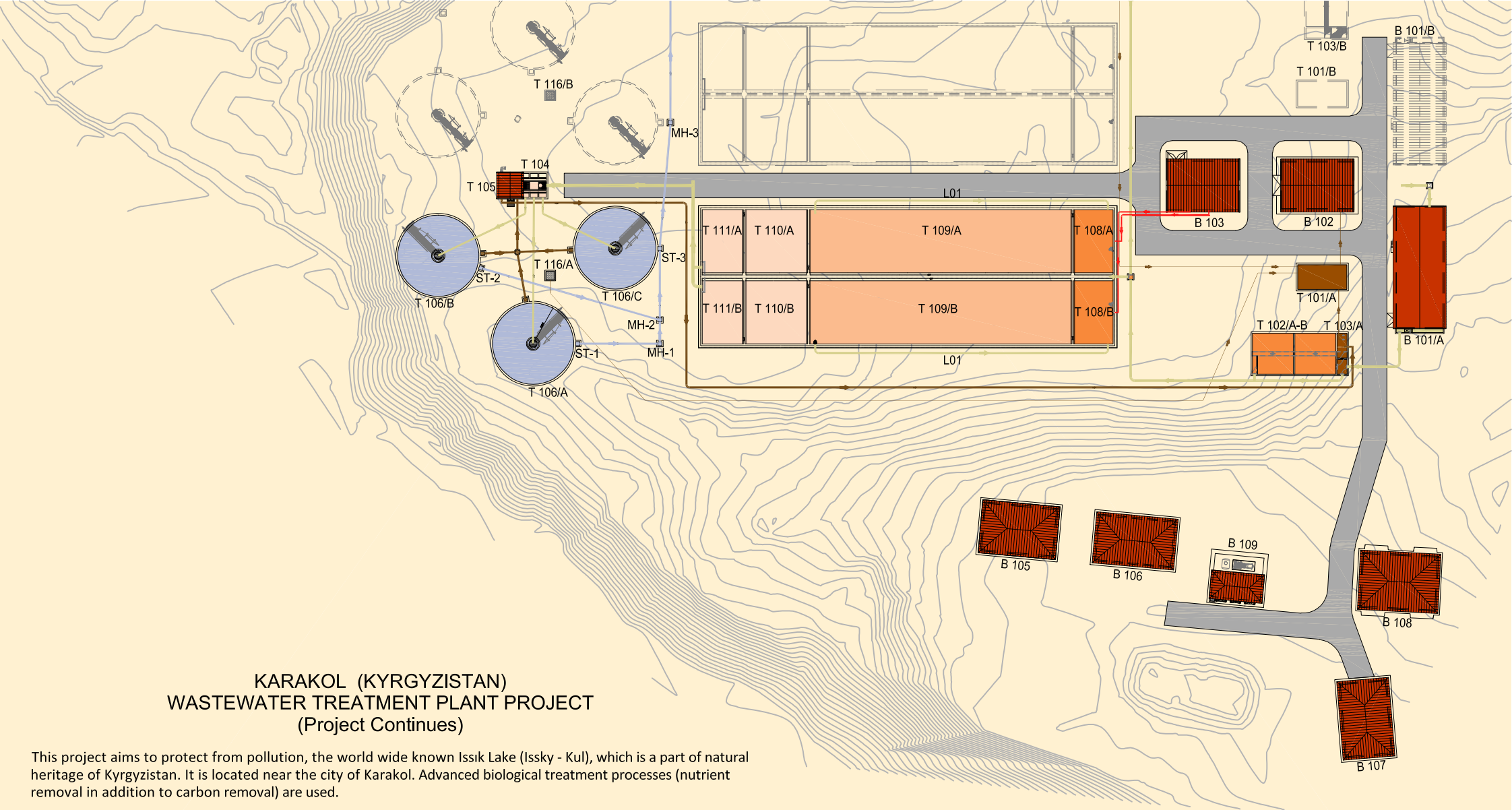
NOTATION		NOTATION		NOTATION	
T101/A	- SLUDGE BUFFER TANK	T110/A-B	- BIOLOGICAL REACTOR-3 (ANOXIC TANK-2)	B101/A-B	- SCREENS BUILDING AND GRIT AND GREASE CHAMBER BUILDING
T102/A-B	- ANAEROBIC BIO-P TANKS	T111/A-B	- BIOLOGICAL REACTOR-4 (AEROBIC TANK-2)	B102	- SLUDGE DEWATERING BUILDING
T103/A	- EXCESS SLUDGE PUMPS PIT	T112/A-B	- LAMELLA TANKS	B103	- BLOWER BUILDING
T104	- FLOW DISTRIBUTION CHAMBER	T113/A-B	- MBRR TANKS	B104	- CHLORINE BUILDING
T105	- RETURN ACTIVATED SLUDGE PUMPS PIT	T114	- DISTRIBUTION AND BY-PASS CHAMBER	B105	- ADMINISTRATION BUILDING
T106/A-B-C	- FINAL SED. TANKS	T115	- DECHLORINATION CHAMBER	B106	- HEATING BUILDING (EXISTING)
T107/A	- CHLORINE CONTACT CHAMBER	T116/A	- SCUM CHAMBER	B107	- LABORATORY BUILDING (EXISTING)
T108/A-B	- BIOLOGICAL REACTOR-1 (ANOXIC TANK-1)	T117	- EXISTING SLUDGE DRYING BEDS	B108	- TANKER DUMPING BUILDING
T109/A-B	- BIOLOGICAL REACTOR-2 (AEROBIC TANK-1)	T118/A-B-C-D	- EFFLUENT STORAGE LAGOONS	B109	- TRANSFORMER AND GENERATOR BUILDING

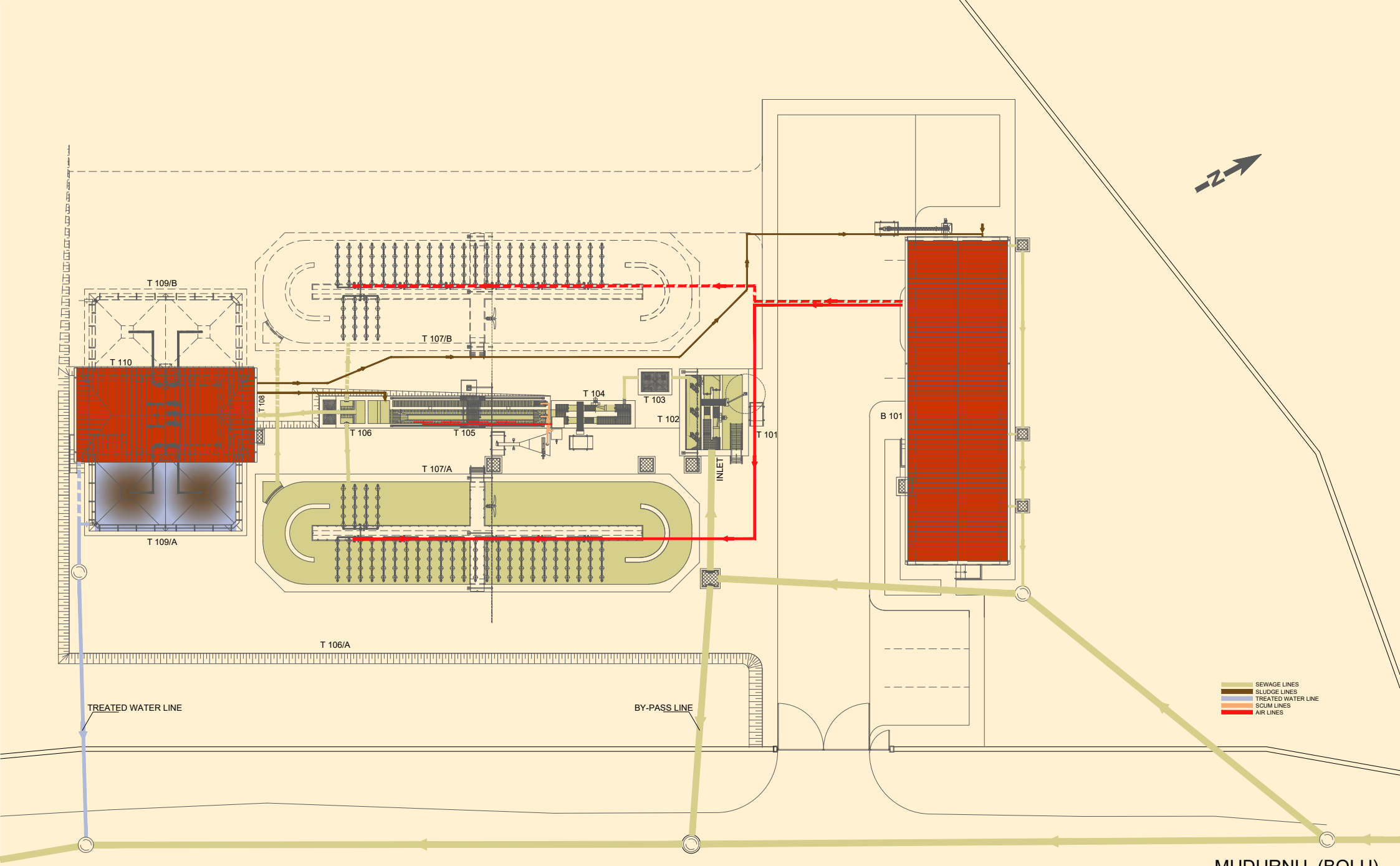
MH - MANHOLES
ST - SEDIMENTATION TANK OUTLET
L01 - INTERNAL RECIRCULATION PIPE
L02 - RETURN ACTIVATED SLUDGE PIPE

ALL UNDERGROUND PIPES ARE HDPE , ABOVE GROUND STEEL PIPES ARE EITHER HOT DIP GALVANIZED OR STAINLESS STEEL.



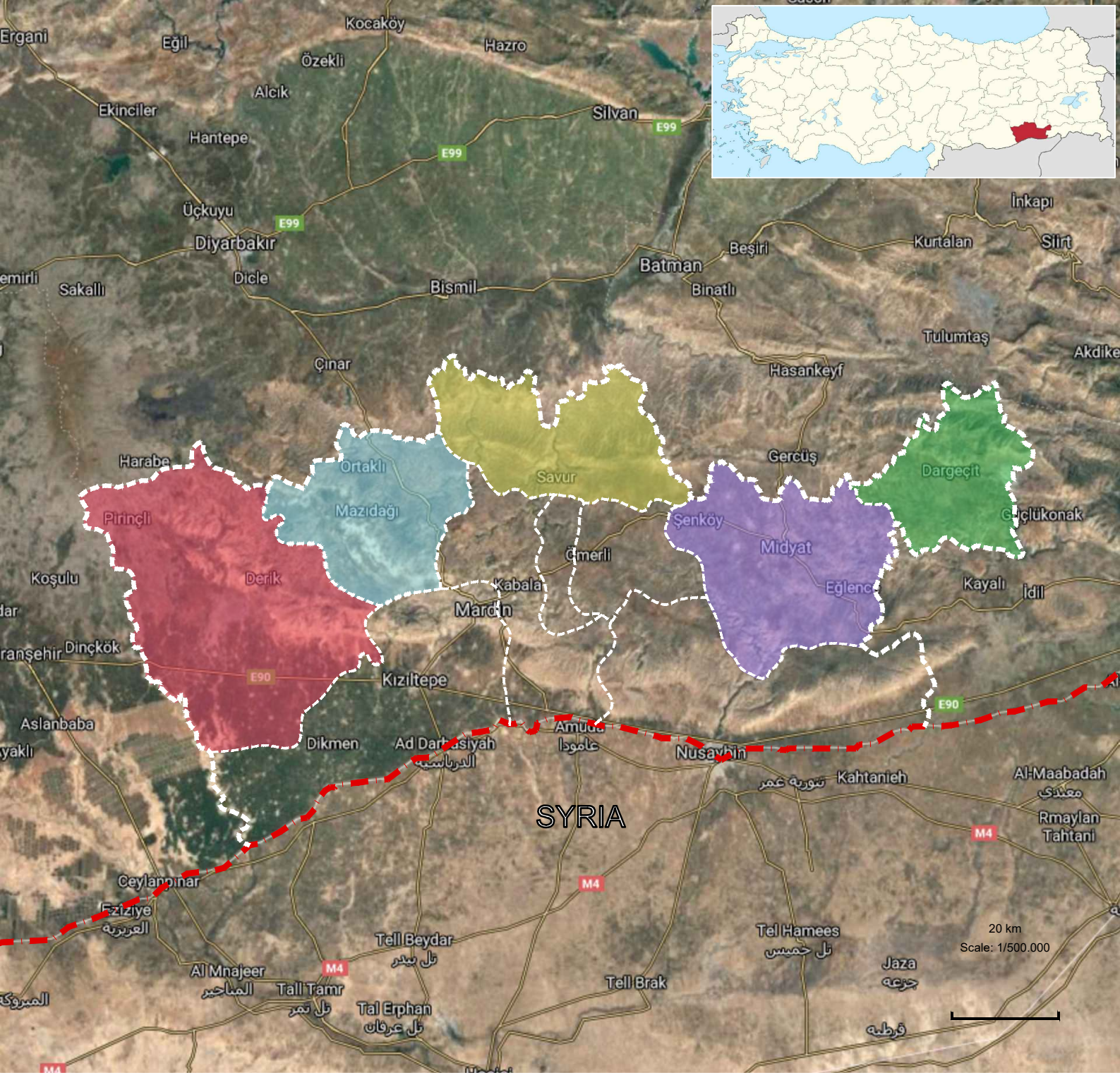
SEWAGE LINES
SLUDGE LINES
TREATED WATER LINE
SCUM LINES
AIR LINES





MUDURNU (BOLU) WASTEWATER TREATMENT PLANT PROJECT

NOTATION							
T 101	COARSE SCREENS CHANNEL	T 104	FINE SCREENS CHANNEL	T 107/A-B	AERATION TANK	T 110	EXCESS SLUDGE PUMP CHAMBER
T 102	INLET PUMP STATION	T 105	AERATED GRIT AND GREASE CHAMBER	T 108	DISTRIBUTION CHAMBER-2		
T 103	FLOWMETER CHAMBER	T 106	DISTRIBUTION CHAMBER-1	T 109/A-B	SEDIMENTATION TANK	B 101	GUARD HOUSE, WORKSHOP, BLOWER and SLUDGE DEWATERING BUILDING

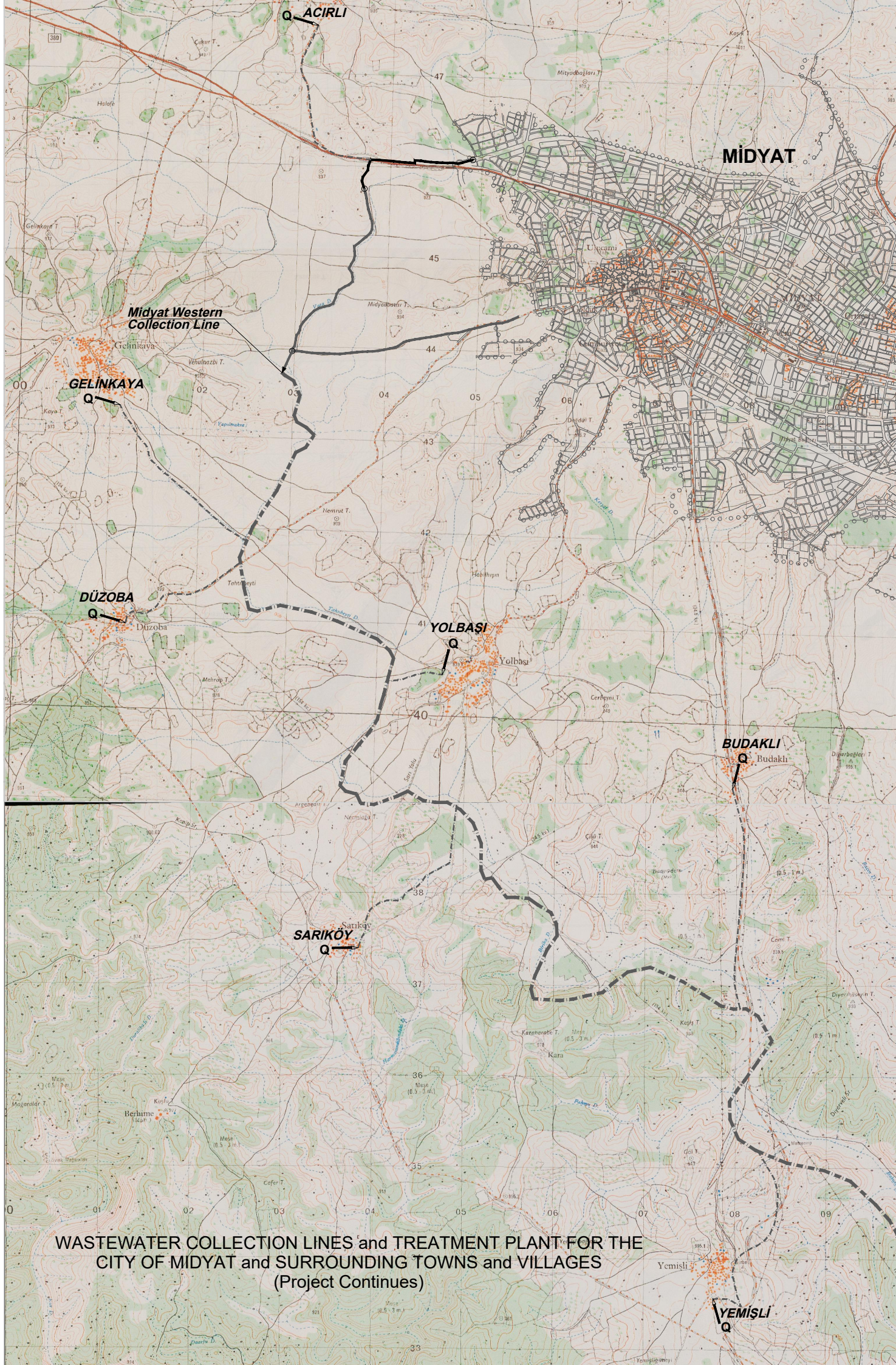


WASTEWATER COLLECTION LINES and TREATMENT PLANTS FOR 5 TOWNS AND CITIES IN THE PROVINCE OF MARDIN (Project Continues)

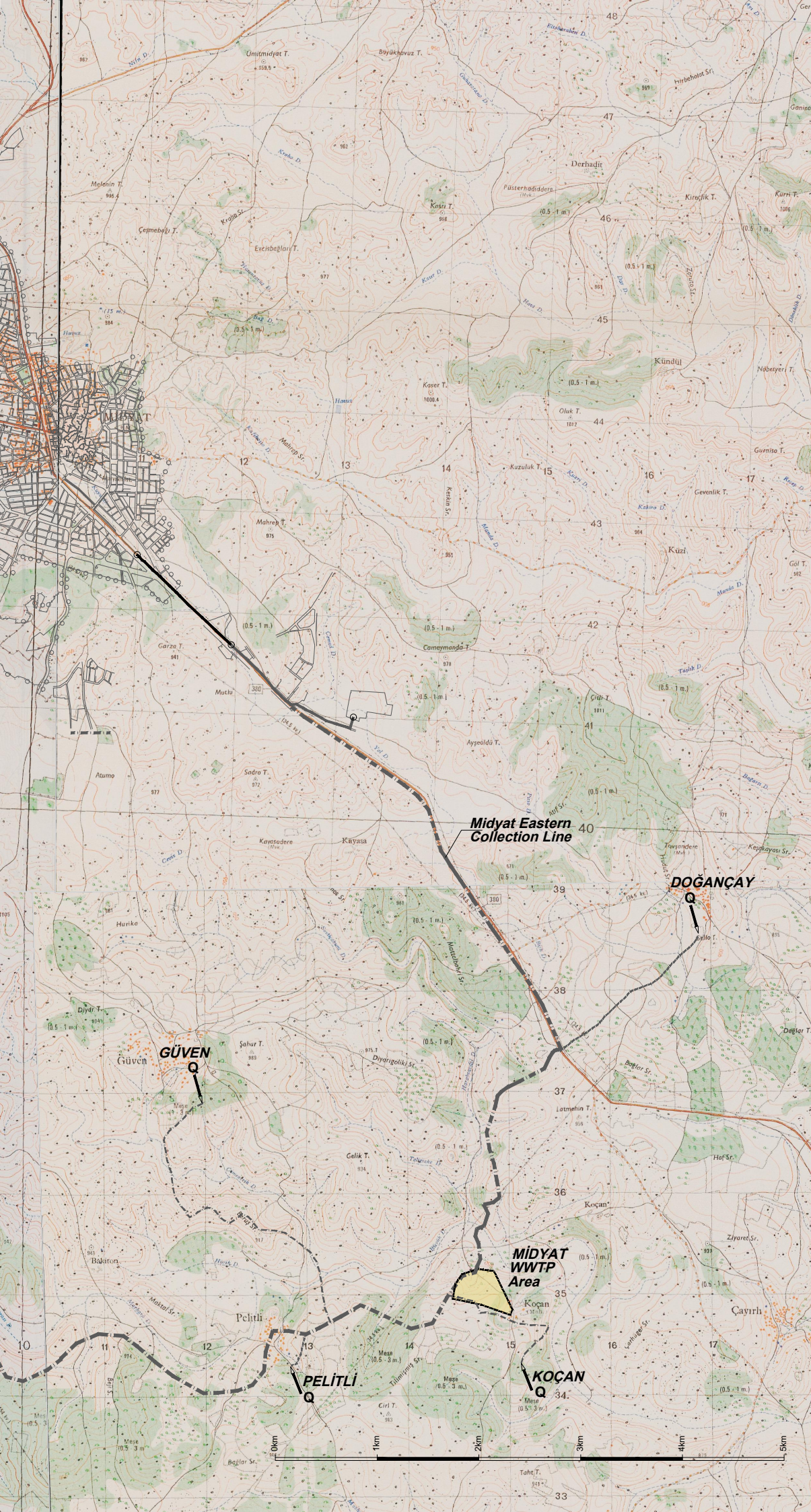
The Project includes 5 towns and cities (Derik, Mazıdağı, Savur, Midyat, Dargeçit) with surrounding villages.

The scope is:

- Future population and water consumption estimates.
- Preparation of feasibility reports.
- Geological and topographical surveys.
- Detail design of collection lines and treatment plants.
- Design of solar energy systems for the treatment plants.



**WASTEWATER COLLECTION LINES and TREATMENT PLANT FOR THE
CITY OF MIDYAT and SURROUNDING TOWNS and VILLAGES
(Project Continues)**





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